

Illinois Department of Transportation
Bureau of Bridges and Structures

**Submittal Requirements for Overhead Sign Structure Fabricators
Evaluation and Pre-Qualification
Effective: November 1, 2015**

Brookfield Fabricating Corporation 111 Stanbury Industrial Drive P.O. Box 406 Brookfield, MO 64628 660-258-2214	Hurt Fabricating Corp. 26707 East Scott Road P.O. Box 28 Marceline, MO 64658 660-376-3501
Metal Pros, LLC 4323 W. Bounous St. Wichita, KS 67209 316-942-2238	Valmont Structures Inc. One Valmont Plaza Omaha, NE 68154 402-963-1000
Fabricator 5	Fabricator 6

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

A. Scope

Before an Overhead Sign Structure Fabricator can be used on a Department project, the fabricator shall have a producer number assigned to their facility by IDOT's Bureau of Materials & Physical Research. The following guidelines are provided to clarify the submittal requirements and expedite the process.

B. Procedure

Companies interested in being considered pre-qualified to fabricate overhead sign structures as specified in the special provision Overhead Sign Structures shall provide two copies of a review package to the Department for evaluation. As a minimum, the review package should contain the following:

- Fabrication company name to be listed on the specification and other contact/address information.
- A representative list of varied past overhead sign structures that the company has fabricated, including owner's name and phone number.
- Weld Procedure Specifications.
- Procedure Qualification Test Records necessary to support Weld Procedure Specifications.
- The fabricator's Quality Management System Manual.
- Typical shop drawings including:
 - Material specifications
 - Notes
 - Plan details

Two copies of the review package shall be submitted to:

Illinois Department of Transportation
Bureau of Bridges and Structures
2300 South Dirksen Parkway
Springfield, IL 62764
Attn: Design Section

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If you have any questions concerning the specification or the requested information, please contact the Fabrication Unit at 217-782-3586.

C. Recertification

There is no renewal process or reapplication process to stay on this list; however, the Department reserves the right to remove the fabricator based on past performance. In addition, it is the responsibility of the fabricator to inform the Department of any changes in contact information or other submitted information. If it is discovered that changes have been made without informing the Department, the Department reserves the right, depending on the severity of the omission, to remove that fabricator from the pre-qualified list.

Presence on this list does not exempt the fabricator from meeting all the job specific submittal requirements and all the material requirements specified including fabrication inspection.