

US 45 [Urban Pavement Construction]

11.5 inches Full Depth with PCCC Curb & Gutter
2.25 inches of HMA Surface Course, Mix "D", N90
9 inches of HMA Binder Course, N90, IL-19.0
12 inches Lime Modified Soil

If you have any questions, please contact Paul Niedernhofer at (217) 524-1651.



Illinois Department of Transportation

Memorandum

To: Paul Niedernhofer
From: Charles Stein
Subject: Pavement Design
Date: August 22, 2012

Route	US 45 (FAP 332)
Section	(29,30)R-1 & 100(R-1),29(R-2)
County	Saline, Gallatin, White
Contract	78077 & 78345

This project involves the expansion of approximately 9.0 miles of US 45. The first project begins in Eldorado just north of the US 45 and IL 142 intersection and continues to just north of Texas City. The second project begins just north of Texas City and continues to just north of the US 45 and IL 141 intersection (see attached map). The proposed work consists of resurfacing the existing two-lane pavement and building two new lanes to provide four lanes, two in each direction. In the urban section, the two-lane pavement will be widened and resurfaced to provide four travel lanes and a bi-directional center left turn lane along with curb and gutter. The first project is scheduled for the June 2014 letting. The second project is not currently scheduled for letting. According to the life cycle cost analysis the PCC and HMA costs are within 10% with the HMA being cheaper. The district proposes to use full-depth HMA pavement for the new lanes and HMA resurfacing on the existing lanes. The mechanistic pavement design and life cycle cost analysis are attached.

Pavement Selection Committee Summary

August 15, 2013

D-9

US 45 from north of IL 142 to north of Texas City & North of Texas City to north of IL 145

Life Cycle Costs for this project were within 10% of each other and this project was discussed by the Pavement Section Committee. The rural cross-section of this project will use the alternate bid process. This will encompass approximately 3.5 miles of the total 4.5 mile project. Attending were:

D-9 - Charles Stein

D-9 - Joe Zdankiewicz

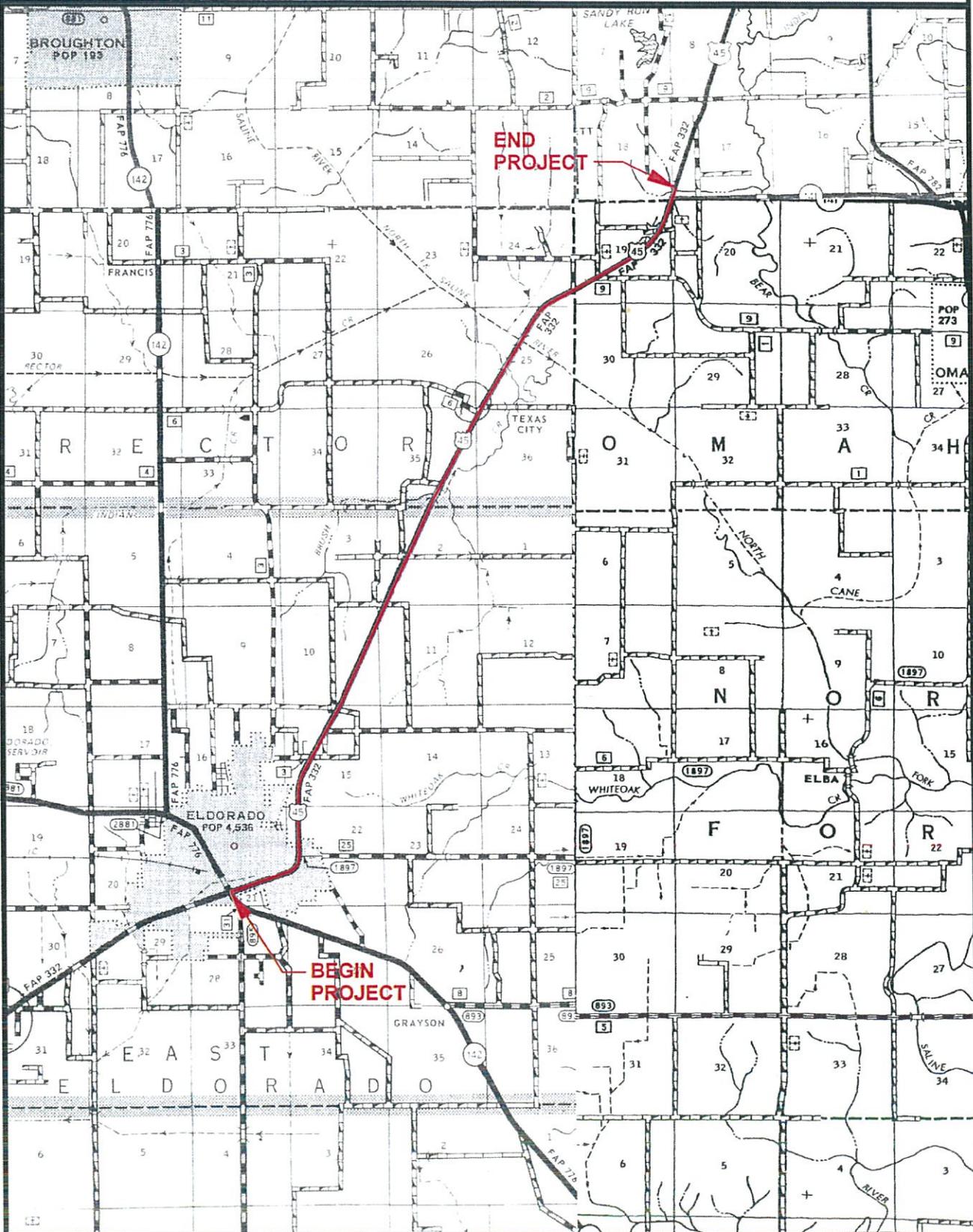
BMPR - LaDonna Rowden

CON - Jeff Harpring

BDE - Paul Niedernhofer

For the two-lane urban section of this project, which constitutes approximately 1 mile of the total 4.5 mile project, the district indicated that they would prefer to use a flexible design. This will allow the district to utilize the existing two-lane pavement for staging purposes and keep traffic disruptions to a minimum. After discussion, the Pavement Selection Committee concurred with the use of a slightly less expensive flexible design for the urban portion of this project.

PROPOSED US 45 EXPANSION



**FROM JUST NORTH OF IL 142 TO JUST NORTH OF IL 141
SALINE, GALLATIN AND WHITE COUNTIES**

PROJECT AND TRAFFIC INPUTS

(Enter Data in Gray Shaded Cells)

Route: US 45	Comments:		
Section:	Design Date:	<- BY	
County: Saline, Gallitin, White	Modify Date:	<- BY	ADT
Location: Eldorado to IL 141		Current:	Year
Facility Type: Other Marked State Route		Future:	
# of Lanes = 4			
Road Class: I		Structural Design Traffic	
Subgrade Support Rating (SSR): Poor		Minimum ADT	Actual ADT
Construction Year: 2014		Actual % of Total ADT	% of ADT in Design Lane
Design Period (DP) = 20 years		PV = 0	11,545
		SU = 250	295
		MU = 750	355
		Struct. Design ADT = 12,195	(2024)
		P = 32%	
		S = 45%	
		M = 45%	

TRAFFIC FACTOR CALCULATION			
FLEXIBLE PAVEMENT		RIGID PAVEMENT	
Cpv =	0.15	Cpv =	0.15
Csu =	132.5	Csu =	143.81
Cmu =	482.53	Cmu =	696.42
TF flexible (Actual) =	1.90 (Actual ADT)	TF rigid (Actual) =	2.62 (Actual ADT)
TF flexible (Min) =	3.56 (Min ADT Fig. 54-2.C)	TF rigid (Min) =	5.02 (Min ADT Fig. 54-2.C)

NEW CONSTRUCTION / RECONSTRUCTION PAVEMENT DESIGN CALCULATIONS

Full-Depth HMA Pavement		JPC Pavement	
Use TF flexible =	3.56	Use TF rigid =	5.02
PG Grade Lower Binder Lifts =	PG 64-22 (Fig. 53-4.R)	Edge Support =	Tied Shoulder or C.&G.
HMA Mixture Temp. =	80.4 deg. F (Fig. 54-5.C)	Rigid Pavt Thick. =	#VALUE! in. (Fig. 54-4.E)
Design HMA Mixture Modulus (E _{HMA}) =	550 ksi (Fig. 54-5.D)		
Design HMA Strain (ε _{HMA}) =	84 (Fig. 54-5.E)		
Full Depth HMA Design Thickness =	11.25 in. (Fig. 54-5.F)		
Limiting Strain Criterion Thickness =	16.70 in. (Fig. 54-5.I)		
Use Full-Depth HMA Thickness =	11.25 inches	CRCP Thickness =	8.00 in. (Fig. 54-4.M)

TF MUST BE > 60 FOR CRCP

RECONSTRUCTION ONLY (SUPPLEMENTAL) PAVEMENT DESIGN CALCULATIONS

HMA Overlay of Rubblized PCC		Unbonded Concrete Overlay	
Use TF flexible =	3.56	Review 54-4.03 for limitations and special considerations.	
District =	3,4,5,6	JPCP Thickness =	NA inches
HMA Overlay Design Thickness =	8.00 in. (Fig. 54-5.U)		

CONTACT BMPR FOR ASSISTANCE

DESIGN TABLES FROM BDE MANUAL CHAPTER 54 - PAVEMENT DESIGN

Class I Roads	Class II Roads	Class III Roads	Class IV Roads
4 lanes or more Part of a future 4 lanes or more One-way Streets with ADT > 3500	2 lanes with ADT > 2000 One way Street with ADT <= 3500	2 Lanes (ADT 750 -2000)	2 Lanes (ADT < 750)

Facility Type	Min. Str. Design Traffic (Fig 54-2.C)		
	PV	SU	MU
Interstate or Supplemental Freeway	0	500	1500
Other Marked State Route	0	250	750
Unmarked State Route	No Min	No Min	No Min

Class	Traffic Factor ESAL Coefficients			
	Rigid (Fig. 54-4.C)		Flexible (Fig. 54-5.B)	
I	Csu	Cmu	Csu	Cmu
II	143.81	696.42	132.50	482.53
III	135.78	567.21	112.06	385.44
IV	129.58	562.47	109.14	384.35
IV	129.58	562.47	109.14	384.35

Class Table for One-Way Streets	
ADT	Class
0 - 3500	II
>3501	I

Class Table for 2 or 3 lanes (not future 4 lane & not one-way street)	
ADT	Class
0 - 749	IV
750 - 2000	III
>2000	II

Design Lane Distribution Factors For Structural Design Traffic (Fig. 54-2.B)						
Number of Lanes	Rural			Urban		
	P	S	M	P	S	M
1 Lane Ramp	100%	100%	100%	100%	100%	100%
2 or 3	50%	50%	50%	50%	50%	50%
4	32%	45%	45%	32%	45%	45%
6 or more	20%	40%	40%	8%	37%	37%

LIFE-CYCLE COST ANALYSIS: NEW CONSTRUCTION / RECONSTRUCTION

FULL-DEPTH HMA PAVEMENT

Standard Design

ROUTE **US 45**
 SECTION
 COUNTY **Saline, Gallatin, White**
 LOCATION **Eldorado to IL 141**

FACILITY TYPE **NON-INTERSTATE**

PROJECT LENGTH **47520 FT ==>** 9.00 Miles **USER OVERRIDE COLUMN**
 # OF CENTERLINES **2 CL**
 # OF LANES **4 LANES**
 # OF EDGES **4 EP**
 LANE WIDTH - AVERAGE **12 FT**
 SHOULDER WIDTH HMA Inside **6 FT**
 HMA Outside **10 FT**

PAVEMENT THICKNESS (FLEXIBLE) **11.25 IN** **16.75 IN MAX**
 SHOULDER THICKNESS **8.00 IN** **HMA_BP Standard Design**
 POLICY OVERLAY THICKNESS **2.25 IN**

FLEX PAVEMENT	TRAFFIC FACTORS	MINIMUM	ACTUAL	USE	Off User Override
		3.56	1.90	3.56	

Read Me!

HMA COST PER TON	UNIT PRICE
HMA SURFACE	\$83.00 / TON
HMA TOP BINDER	\$74.00 / TON
HMA LOWER BINDER	\$72.00 / TON
HMA BINDER (LEVELING)	\$75.00 / TON
HMA SHOULDER	\$72.00 / TON

INITIAL COSTS	THICKNESS	100% QUANTITY	UNIT	UNIT PRICE	COST	USER SUPPLIED QUANTITY	USER SUPPLIED UNIT PRICE
HMA PAVEMENT (FULL-DEPTH)	(11.25")	253,440	SQ YD	\$48.63 / SQ YD	\$0		
HMA SURFACE COURSE	(2.00")	253,440	SQ YD	\$9.36 / SQ YD	\$2,372,198	~	
HMA TOP BINDER COURSE	(2.25")	253,440	SQ YD	\$9.53 / SQ YD	\$2,415,283	~	
HMA LOWER BINDER COURSE	(7.00")	253,440	SQ YD	\$29.74 / SQ YD	\$7,537,306	~	
HMA SHOULDER	(8.00")	75,694	TONS	\$72.00 / TON	\$5,449,974	~	
CURB & GUTTER		0	LIN FT	\$0.00 / LIN FT	\$0		
SUBBASE GRAN MATL TY C (TONS)		16,232	TONS	\$18.00 / TON	\$292,176		
IMPROVED SUBGRADE: Modified Soil	(7.00")	452,760	SQ YD	\$3.00 / SQ YD	\$1,358,280		
Reserved For User Supplied Item		0	UNITS	\$0.00 / UNITS	\$0		
Reserved For User Supplied Item		0	UNITS	\$0.00 / UNITS	\$0		
PAVEMENT REMOVAL		253,440	SQ YD	\$5.50 / SQ YD	\$1,393,920		
SHOULDER REMOVAL		168,960	SQ YD	\$4.50 / SQ YD	\$760,320		
Note: * Denotes User Supplied Quantity					FLEXIBLE CONSTRUCTION INITIAL COST	\$19,425,217	
					FLEXIBLE CONSTRUCTION ANNUAL COST PER MILE	\$88,029	

MAINTENANCE COSTS:	THICKNESS	MATERIAL	T	UNIT COST	Schedule Quantity	Unit Cost Override
ROUTINE MAINTENANCE ACTIVITY				\$0.00 LANE-MILE / YEAR		
HMA OVERLAY PVMT SURF	(2.00")	Surface Mix	2.00	\$9.30 / SQ YD	253440	
HMA OVERLAY PVMT	(2.25")	Surface Mix	2.25	\$10.12 / SQ YD	253440	
HMA SURFACE MIX	(1.50")	Surface Mix	1.50	\$6.97 / SQ YD	253440	
HMA BINDER MIX	(0.75")	Sliding Binder Mix	0.75	\$3.15 / SQ YD	253440	
HMA OVERLAY SHLD (Year 30)	(2.25")	Shoulder Mix	2.25	\$9.07 / SQ YD	168960	
HMA OVERLAY SHLD	(2.00")	Shoulder Mix	2.00	\$8.06 / SQ YD	168960	
MILLING (2.00 IN)			2.00	\$2.00 / SQ YD		
PARTIAL DEPTH PVMT PATCH (Mill & Fill Surf)		Surface Mix	2.00	\$78.30 / SQ YD		
PARTIAL DEPTH SHLD PATCH (Mill & Fill Surf)		Shoulder Mix	2.00	\$77.06 / SQ YD		

CENTERLINE JOINT ROUT & SEAL	\$2.00 / LIN FT
REFLECTIVE TRANSVERSE CRACK ROUT & SEAL	\$2.00 / LIN FT
RANDOM CRACK ROUT & SEAL (100% Rehab = 100.00' / Station / Lane)	\$2.00 / LIN FT

RIGID TOTAL LIFE-CYCLE COST	\$27,749,662
RIGID TOTAL ANNUAL COST PER MILE	\$125,753

LIFE-CYCLE COST ANALYSIS: NEW DESIGN

Calculated / Revised : 10/11/12 11:15 AM

			JPCP	HMA
CONSTRUCTION	INITIAL COST	PRESENT WORTH	\$22,861,200	\$19,425,217
		ANNUAL COST PER MILE	\$103,600	\$88,029
MAINTENANCE	LIFE-CYCLE COST	PRESENT WORTH	\$4,888,462	\$8,065,460
		ANNUAL COST PER MILE	\$22,153	\$36,550
TOTAL	LIFE-CYCLE COST	PRESENT WORTH	\$27,749,662	\$27,490,677
		ANNUAL COST PER MILE	\$125,753	\$124,579

LIFE-CYCLE COST ANALYSIS: FINAL SUMMARY

LOWEST COST OPTION	=====>	HMA	\$124,579	
OTHER OPTIONS (LOWEST TO HIGHEST):	TYPE / PERCENTAGE	JPCP	\$125,753	0.9%

FULL-DEPTH HMA PAVEMENT
 HMA OVERLAY OF RUBBLIZED PCC PAVEMENT
 Figure 54-7.C
 STANDARD DESIGN

MAINTENANCE COSTS:	ITEM	%	QUANTITY	UNIT	UNIT COST	COST	PRESENT WORTH
YEAR 5							
	LONG SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CNTR LINE JOINT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	RNDM / THRM CRACK R&S	50.00%	104,544	LIN FT	\$2.00	\$209,088	
	PD PVMT PATCH M&F SURF	0.10%	253	SQ YD	\$78.30	\$19,809	
		PWF _n =	0.8626		PW =	0.8626 X	\$799,137
							\$689,343
YEAR 10							
	LONG SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CNTR LINE JOINT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	RNDM / THRM CRACK R&S	50.00%	104,544	LIN FT	\$2.00	\$209,088	
	PD PVMT PATCH M&F SURF	0.50%	1,267	SQ YD	\$78.30	\$99,201	
		PWF _n =	0.7441		PW =	0.7441 X	\$878,529
							\$653,708
YEAR 15							
	MILL PVMT & SHLD 2.00"	100.00%	422,400	SQ YD	\$2.00	\$844,800	
	PD PVMT PATCH M&F ADD'L 2.00"	1.00%	2,534	SQ YD	\$77.40	\$196,132	
	HMA OVERLAY PVMT 2.00"	100.00%	253,440	SQ YD	\$9.30	\$2,356,992	
	HMA OVERLAY SHLD 2.00 "	100.00%	168,960	SQ YD	\$8.06	\$1,362,493	
		PWF _n =	0.6419		PW =	0.6419 X	\$4,760,417
							\$3,055,531
YEAR 20							
	LONG SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CNTR LINE JOINT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	RNDM / THRM CRACK R&S	50.00%	104,544	LIN FT	\$2.00	\$209,088	
	PD PVMT PATCH M&F SURF	0.10%	253	SQ YD	\$78.30	\$19,809	
		PWF _n =	0.5537		PW =	0.5537 X	\$799,137
							\$442,463
YEAR 25							
	LONG SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CNTR LINE JOINT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	RNDM / THRM CRACK R&S	50.00%	104,544	LIN FT	\$2.00	\$209,088	
	PD PVMT PATCH M&F SURF	0.50%	1,267	SQ YD	\$78.30	\$99,201	
		PWF _n =	0.4776		PW =	0.4776 X	\$878,529
							\$419,590
YEAR 30							
	HMA_SD NON-INTERSTATE						
	MILL PVMT & SHLD 2.00"	100.00%	422,400	SQ YD	\$2.00	\$844,800	
	PD PVMT PATCH M&F ADD'L 2.00"	2.00%	5,069	SQ YD	\$77.40	\$392,341	
	PD SHLD PATCH M&F ADD'L 2.00"	1.00%	1,690	SQ YD	\$77.06	\$130,238	
	HMA OVERLAY PVMT 2.25 "	100.00%	253,440	SQ YD	\$10.12	\$2,564,813	
	HMA OVERLAY SHLD 2.25 "	100.00%	168,960	SQ YD	\$9.07	\$1,532,805	
		PWF _n =	0.4120		PW =	0.4120 X	\$5,464,997
							\$2,251,506
YEAR 35							
	LONG SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CNTR LINE JOINT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	RNDM / THRM CRACK R&S	50.00%	104,544	LIN FT	\$2.00	\$209,088	
	PD PVMT PATCH M&F SURF	0.10%	253	SQ YD	\$78.30	\$19,809	
		PWF _n =	0.3554		PW =	0.3554 X	\$799,137
							\$284,000
YEAR 40							
	LONG SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CNTR LINE JOINT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	RNDM / THRM CRACK R&S	50.00%	104,544	LIN FT	\$2.00	\$209,088	
	PD PVMT PATCH M&F SURF	0.50%	1,267	SQ YD	\$78.30	\$99,201	
		PWF _n =	0.3066		PW =	0.3066 X	\$878,529
							\$269,319
							\$8,065,460
	ROUTINE MAINTENANCE ACTIVITY		36.00	Lane Miles	0.00	\$0	\$0
							MAINTENANCE LIFE-CYCLE COST \$8,065,460
45	YEAR LIFE CYCLE	CRF _n = 0.0407852					MAINTENANCE ANNUAL COST PER MILE \$36,550

JOINTED PLAIN CONCRETE PAVEMENT
UNBONDED JOINTED PLAIN CONCRETE OVERLAY
Figure 54-7.A

MAINTENANCE COSTS:	ITEM	%	QUANTITY	UNIT	UNIT COST	COST	PRESENT WORTH
YEAR 10							
	PAVEMENT PATCH CLASS B	0.10%	253	SQ YD	\$150.00	\$37,950	
		PWF _n = 0.7441			PW = 0.7441 X	\$37,950	\$28,238
YEAR 15							
	PAVEMENT PATCH CLASS B	0.20%	507	SQ YD	\$150.00	\$76,050	
		PWF _n = 0.6419			PW = 0.6419 X	\$76,050	\$48,814
YEAR 20							
	PAVEMENT PATCH CLASS B	2.00%	5,069	SQ YD	\$150.00	\$760,350	
	SHOULDER PATCH CLASS C	0.50%	845	SQ YD	\$145.00	\$122,525	
	LONGITUDINAL SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CENTERLINE JT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
		PWF _n = 0.5537			PW = 0.5537 X	\$1,453,115	\$804,555
YEAR 25							
	PAVEMENT PATCH CLASS B	3.00%	7,603	SQ YD	\$150.00	\$1,140,450	
	SHOULDER PATCH CLASS C	1.00%	1,690	SQ YD	\$145.00	\$245,050	
		PWF _n = 0.4776			PW = 0.4776 X	\$1,385,500	\$661,723
YEAR 30 NON-INTERSTATE							
	PAVEMENT PATCH CLASS B	4.00%	10,138	SQ YD	\$150.00	\$1,520,700	
	SHOULDER PATCH CLASS C	1.50%	2,534	SQ YD	\$145.00	\$367,430	
	HMA POLICY OVERLAY 2.5" (PVMT)	100.00%	253,440	SQ YD	\$11.17	\$2,830,925	
	HMA POLICY OVERLAY 2.5" (SHLD)	100.00%	168,960	SQ YD	\$10.08	\$1,703,117	
		PWF _n = 0.4120			PW = 0.4120 X	\$6,422,172	\$2,645,850
YEAR 35 NON-INTERSTATE							
	LONGITUDINAL SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CENTERLINE JT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	RANDOM CRACK R&S	50.00%	95,040	LIN FT	\$2.00	\$190,080	
	REFLECTIVE TRANSVERSE CRACK R&S	40.00%	60,826	LIN FT	\$2.00	\$121,652	
	PD PVMT PATCH M&F HMA 2.50"	0.10%	253	SQ YD	\$80.62	\$20,397	
		PWF _n = 0.3554			PW = 0.3554 X	\$902,369	\$320,687
YEAR 40 NON-INTERSTATE							
	PAVEMENT PATCH CLASS B	0.50%	1,267	SQ YD	\$150.00	\$190,050	
	LONGITUDINAL SHLD JT R&S	100.00%	190,080	LIN FT	\$2.00	\$380,160	
	CENTERLINE JT R&S	100.00%	95,040	LIN FT	\$2.00	\$190,080	
	REFLECTIVE TRANSVERSE CRACK R&S	60.00%	91,238	LIN FT	\$2.00	\$182,476	
	RANDOM CRACK R&S	50.00%	95,040	LIN FT	\$2.00	\$190,080	
	PD PVMT PATCH M&F HMA 2.50"	0.50%	1,267	SQ YD	\$80.62	\$102,146	
		PWF _n = 0.3066			PW = 0.3066 X	\$1,234,992	\$378,595
							\$4,888,462
	ROUTINE MAINTENANCE ACTIVITY		36.00	Lane Miles	\$0.00	\$0	\$0
							MAINTENANCE LIFE-CYCLE COST \$4,888,462
45	YEAR LIFE CYCLE	CRF _n = 0.0407852					MAINTENANCE ANNUAL COST PER MILE \$22,153