

Illinois Department of Transportation  
Bureau of Materials  
**QUALIFIED PRODUCER LIST OF CEMENT PLANTS**

**June 5, 2020**

**This list supersedes the March 22, 2019 list.**

Standard Specifications for Road and Bridge Construction, Section 1001 (Adopted April 1, 2016)  
Current Policy Memorandum, "Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants"

**Material Code No.**

**Type I 37601, Type II 37603, Type III 37605, Type IP 37703, Type IS 37701, Type V 37608, Type II (MH) 37609, Type 1L 37708**

**For information regarding new product submittal, click the "New Submittal" bookmark to the left.**

Producer	Location	Producer Number	Ty I	Ty II	Ty I / Ty II Alkalies			Ty III	Ty III Alkalies			Other Types and their Alkalies (Na <sub>2</sub> O + 0.658 K <sub>2</sub> O)
					≤.45	≤.60	>.60		≤.45	≤.60	>.60	
Buzzi Unicem	Greencastle, IN <sup>A</sup>	6097-02	x				x	x			x	
	Cape Girardeau, MO <sup>A</sup>	6097-03	x	x		x						Ty II (MH) ≤.60
	Chattanooga, TN <sup>A</sup>	6097-07	x			x		x		x		
	Festus, MO	6097-06	x	x		x		x		x		
Cemex	Kosmosdale, KY <sup>A</sup>	5824-02	x	x		x		x		x		Ty I,II ≤.60 upon request
Central Plains Cement Co.	Sugar Creek, MO	6835-01	x	x		x		x		x		Ty II(MH) ≤.60; IS (Variable) ≤.60; Ty IP(7)Silica Fume≤.60
Continental	Davenport, IA	2101-03	x	x		x						Ty IS (20) ≤.60
	Hannibal, MO	2101-02	x	x		x		x		x		Ty I,II,III ≤.45 upon request
CRH Canada Group Inc.	Mississauga ONT	6994-01	x				x					
Illinois Cem	Lasalle, IL	935-01	x				x	x			x	Ty I ≤.60 upon request; Type III Product Cement
LafargeHolcim	Alpena, MI <sup>A</sup>	6967-01	x	x		x		x		x		
	Bath, ON	6967-04	x	x			x	x			x	
	Joppa, IL	6967-03	x	x		x						
	St. Genevieve, MO	6967-07	x	x		x						Ty IL(10) ≤.60
	Theodore, AL <sup>A</sup>	6967-05	x	x	x			x	x			
Lehigh Cem	Logansport, IN <sup>A</sup>	1132-12	x		x			x	x			
	Mitchell, IN <sup>A</sup>	1132-02	x	x			x	x			x	
St. Marys Cem	Bowmanville, ON	2207-02	x				x	x			x	
	Charlevoix, MI <sup>A</sup>	2207-06	x	x			x	x			x	Ty I,II ≤.60 upon request Ty IL(10) >.60

<sup>A</sup> This plant produces masonry cement.

**Note:** For all of the listed manufacturers above, users are advised to request current test data showing that cement from the plant meets the alkali limitation.

**Note:** The summation of the organic processing additions, inorganic processing additions, and limestone additions in the cement does not exceed 5.0 % for all of the listed manufacturers above.

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**Portland or Blended Cement for Qualified and Non-Qualified Plants Submittal for Testing and Approval**

**A. Scope**

The following guidelines are provided to clarify the submittal requirements and expedite the process for approving portland or blended cement according to the Department's current [Standard Specifications for Road and Bridge Construction, 2016 Supplemental Specifications and Recurring Special Provisions](#), current [special provisions](#), and current policy memorandum "[Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants](#)".

**B. Procedure**

When submitting portland or blended cement to the Department, the following shall be included:

For **Qualified Plants** (qualified by the Bureau to ship cement for immediate use on Department projects), refer to Section 5 of the policy memorandum.

For **Non-Qualified Plants** (ships cement which must be sampled, tested, and approved by the Bureau before it is used on Department projects), refer to Section 6 of the policy memorandum.

In addition to the requirements of the policy memorandum, the following shall be included:

- A signed letter stating the subject material will not be changed without written notification to the Department,
- Contact person's name, title, address, email address, and phone number, and
- Acknowledgement by Company form [BMPR 101](#) .

The manufacturer shall submit a minimum 6 lb. (3 kg) sample of the subject material.

The sample and submittal information shall be sent to:

Brian Lokaitis  
Illinois Department of Transportation  
Bureau of Materials  
126 East Ash Street  
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal. Additional sample submittals shall be according to the policy memorandum.

The manufacturer will be notified when the sample testing is complete. For questions regarding the testing and approval process, contact Brian Lokaitis at 217-782-4028.