

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**QUALIFIED PRODUCT LIST OF PACKAGED HIGH  
PERFORMANCE SHOTCRETE**  
**March 4, 2016**

**This list supersedes the January 9, 2015 list.**  
Guide Bridge Special Provision for Structural Repair of Concrete  
Revised: April 1, 2016

**Material Code No. 21624**

For information regarding new product submittal, click the "New Submittal" bookmark to the left.

J.E. Tomes & Associates  
2513 W. 140<sup>th</sup> Place  
Blue Island, IL 60406  
Phone: 877-JETOMES (538-6637)  
708-653-5100  
Attn: Joseph E. Tomes  
Producer/Supplier No. 5667-02  
[www.jetomes.com](http://www.jetomes.com)  
**"GUN-RITE 5000"**  
**"GUN-RITE 475 HP"**

Spec Mix  
As manufactured by The Quikrete Companies  
1S950 South Lorang Road  
Elburn, IL 60119  
Phone: 770-216-9580  
Attn: Wendy Henry  
Producer/Supplier No. 5719-03  
[www.specmix.com](http://www.specmix.com)  
**"SPEC MIX SHOTCRETE WP-1"**  
**"SPEC MIX SHOTCRETE WP-2"**

King Packaged Materials Company  
3385 Harvester Road  
P.O. Box 699  
Burlington, ON  
L7R 3Y5  
Phone: 800-461-0566  
905-633-6676  
Attn: William Clements  
Producer/Supplier No. 5668-01  
[www.kpmindustry.com](http://www.kpmindustry.com)  
**"MS-W1 SYNTHETIC FIBER  
SHOTCRETE"**

Illinois Department of Transportation  
Bureau of Materials and Physical Research

**Packaged High Performance Shotcrete  
Submittal for Review and Approval**

Effective: July 27, 2007  
Revised: [March 4, 2016](#)

**A. Scope**

The following guidelines are provided to clarify the submittal requirements and expedite the review process for approving packaged high performance shotcrete mixtures according to the Department's Guide Bridge Special Provision for Structural Repair of Concrete.

**B. Procedure**

When submitting packaged high performance shotcrete to the Department, the following shall be included:

- The specific product brand name,
- Independent laboratory test results showing the material meets Department's specification requirements,
- Safety Data Sheet,
- Technical Data Sheet,
- A signed and dated letter certifying the following:
  - Individual weights of cement and finely divided minerals (hundredweight per cubic yard),
  - Type of cement, Class of fly ash or Grade of ground granulated blast-furnace slag,
  - Type and amount of fibers,
- Independent laboratory test results showing the water soluble chloride ion content percent by weight (mass) of cement according to ASTM C 1218 at 28 – 42 days of age. Test results shall be performed and resubmitted every 2 years (during recertification for even numbered calendar years; for example, 2014, 2016, etc.),
- Each individual aggregate used in the packaged shotcrete shall have either a maximum ASTM C 1260 expansion of 0.16 percent or a maximum ASTM C 1293 expansion of 0.040 percent. However, the ASTM C 1260 value may be increased to 0.27 percent for each individual aggregate if the cement total equivalent alkali content ( $\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$ ) does not exceed 0.60 percent. As an alternative to these requirements, ASTM C 1567 testing which shows the packaged shotcrete has a maximum expansion of 0.16 percent may be submitted. The ASTM C 1260, C 1293, or C 1567 test shall be performed a minimum of once every two years (test results will be due during recertification for even numbered calendar years; for example, 2014, 2016, etc.).
- A signed letter stating the subject material will not be changed without written notification to the Department,
- Contact person's name, title, address, email address, and phone number, and
- Acknowledgement by Company (see next page).

The submittal information shall be sent to:

Melinda Winkelman  
Illinois Department of Transportation  
Bureau of Materials & Physical Research  
126 East Ash Street  
Springfield, IL 62704-4766

Any changes in the formulation outside the manufacturer's original parameters will necessitate new submittal of laboratory test results.

The manufacturer will be notified upon completion of the Department's review. For questions regarding the review and approval process, contact Melinda Winkelman at 217-782-0117.

**C. Recertification**

Annual recertification of all packaged high performance shotcrete is required. During the last quarter of the calendar year, a recertification letter will be sent to the manufacturer. The recertification paperwork is due January of the following year. For example, the recertification letter is mailed late November 2016 and due by mid January 2017.

Illinois Department of Transportation  
Bureau of Materials and Physical Research

**Packaged High Performance Shotcrete  
Submittal for Review and Approval**

Effective: July 27, 2007

**Instructions for Acknowledgement by Company:**

The owner, partner, or corporate officer shall complete the following and return a signed and dated copy with the product submittal or recertification.

\_\_\_\_\_ desires to obtain advance approval of materials to be  
(Insert name of company)  
supplied to Department of Transportation contractors as more fully described herein. I  
and \_\_\_\_\_ understand that the Department of Transportation  
(Insert name of company)  
reserves the right in its contracts to approve materials at the source of supply as  
provided in Article 106.01 of the Standard Specifications for Road and Bridge  
Construction. I and \_\_\_\_\_ further understand that approval of  
(Insert name of company)  
company supplied material pursuant to this request does not constitute a contract to  
supply material to the State of Illinois or any of its contractors, and that the Department  
of Transportation does not assure or guarantee that any materials approved hereunder  
will be supplied to the State or any of its contractors. In consideration of approval, I and  
\_\_\_\_\_ agree to the terms, conditions and performance  
(Insert name of company)  
standards of the Standard Specifications for Road and Bridge Construction.

Type of Company:    Individual     Partnership     Corporation

Company Name \_\_\_\_\_

Printed Name \_\_\_\_\_

Signature \_\_\_\_\_

Title \_\_\_\_\_

Business Address \_\_\_\_\_

City/State/Zip Code \_\_\_\_\_

Date of Signature \_\_\_\_\_