Illinois Department of Transportation  
Bureau of Materials  
QUALIFIED PRODUCT LIST OF SYNTHETIC FIBERS  
February 22, 2019

This list supersedes the March 9, 2018 list. 
Special Provision for Portland Cement Concrete Inlay or Overlay (Check Sheet 34) 
(Effective: November 1, 2008, Revised: January 1, 2017)  
Standard Specifications for Road and Bridge Construction, Section 606 (Adopted: April 1, 2016)  
Bridge Deck Microsilica Concrete Overlay (GBSP) (Revised: October 20, 2017)  
Bridge Deck High-Reactivity Metakaolin (HRM) Concrete Overlay (GBSP) (Revised: October 20, 2017)  
Bridge Deck Fly Ash or Ground Granulated Blast-Furnace Slag Concrete Overlay (GBSP) (Revised: October 20, 2017)

Material Code 43515

For information regarding new product submittal, click the “New Submittal” bookmark to the left.

The materials listed on page 1 and 2 of this qualified product list are for use only with the:  
**Special Provision for Portland Cement Concrete Inlay or Overlay (Check Sheet 34),**  
**Special Provision for Bridge Deck Microsilica Concrete Overlay (GBSP)**  
**Special Provision for Bridge Deck High-Reactivity Metakaolin (HRM) Concrete Overlay (GBSP)**  
**Special Provision for Bridge Deck Fly Ash or Ground Granulated Blast-Furnace Slag Concrete Overlay (GBSP)**

ABC Polymer Industries  
300 M.H. Williams Drive  
Helena, AL 35080  
Phone: 205-620-9882  
Attn: Mr. R.C. Zellers  
Producer/Supplier No. 6638-01  
www.abcpolymerindustries.com

“FIBERFORCE 650” (1.5” length only)  
Dosage Rate: 4.5 lb / yd³

“FIBERFORCE 1000 HP”  
(2.0” length only)  
Dosage Rate: 4 lb / yd³

BASF Corporation  
(as manufactured by FabPro Polymers, Producer No. 6981-01)  
23700 Chagrin Boulevard  
Cleveland, OH 44122  
Phone: 216-839-7500  
Attn: Mr. Mark Piechuta  
Supplier No. 4179-04  
www.masterbuilders.com

“MASTERFIBER MAC MATRIX”  
(2.1” length only)  
Dosage Rate: 3 lb / yd³

The Euclid Chemical Company  
19218 Redwood Road  
Cleveland, OH 44110-2799  
Phone: 800-321-7628  
216-692-8305  
Attn: Mr. Brian Lewis  
Producer/Supplier No. 614-01  
www.euclidchemical.com

“TUF-STRAND SF” (2.0” length only)  
Dosage Rate: 4 lb / yd³

FORTA Corporation  
(as manufactured by Bridon Cordage, Producer No. 6995-01)  
100 Forta Drive  
Grove City, PA 16127  
Phone: 724-458-5221  
800-245-0306  
Attn: Mr. Bob Grace  
Supplier No. 6996-01  
www.forta-ferro.com

“FORTA-FERRO ONE”  
(2.25” length only)  
Dosage Rate: 4 lb / yd³

List continued to the next page.

*Dosage rate as specified herein.  
**Dosage rate as specified in special provision.
Illinois Department of Transportation
Bureau of Materials

QUALIFIED PRODUCT LIST OF SYNTHETIC FIBERS
March 9, 2018

This list supersedes the June 2, 2017 list.
Special Provision for Portland Cement Concrete Inlay or Overlay (Check Sheet 34)
(Effective: November 1, 2008, Revised: January 1, 2017)
Standard Specifications for Road and Bridge Construction, Section 606 (Adopted: April 1, 2016)
Bridge Deck Microsilica Concrete Overlay (GBSP) (Revised: October 20, 2017)
Bridge Deck High-Reactivity Metakaolin (HRM) Concrete Overlay (GBSP) (Revised: October 20, 2017)
Bridge Deck Fly Ash or Ground Granulated Blast-Furnace Slag Concrete Overlay (GBSP) (Revised: October 20, 2017)

Material Code 43515

The materials listed on pages 1 and 2 of this qualified product list are for use only with the:
Special Provision for Portland Cement Concrete Inlay or Overlay (Check Sheet 34).*
Special Provision for Bridge Deck Microsilica Concrete Overlay (GBSP)**
Special Provision for Bridge Deck High Reactivity Metakaolin (HRM) Concrete Overlay (GBSP)**
Special Provision for Bridge Deck Fly Ash or Ground Granulated Blast-Furnace Slag Concrete Overlay (GBSP)**

GCP Applied Technologies
(as manufactured by FabPro Polymers, Producer No. 6981-01)
62 Whittemore Drive
Cambridge, MA 02140-1692
Phone: 617-498-2639
Attn: Ms. Alla Cannon
Supplier No. 767-01
www.graceconstruction.com
“STRUX 90/40” (1.55” length only)
Dosage Rate: 4 lb / yd³

*Dosage rate as specified herein.
**Dosage rate as specified in special provision.
Illinois Department of Transportation
Bureau of Materials
QUALIFIED PRODUCT LIST OF SYNTHETIC FIBERS
March 9, 2018
This list supersedes the June 2, 2017 list.
Special Provision for Portland Cement Concrete Inlay or Overlay (Check Sheet 34)
(Effective: November 1, 2008, Revised: January 1, 2017)
Standard Specifications for Road and Bridge Construction, Section 606 (Adopted: April 1, 2016)
Bridge Deck Microsilica Concrete Overlay (GBSP) (Revised: October 20, 2017)
Bridge Deck High-Reactivity Metakaolin (HRM) Concrete Overlay (GBSP) (Revised: October 20, 2017)
Bridge Deck Fly Ash or Ground Granulated Blast-Furnace Slag Concrete Overlay (GBSP) (Revised: October 20, 2017)

Material Code 43523

For information regarding new product submittal, click the “New Submittal” bookmark to the left.

The materials listed on pages 3 and 4 of this qualified product list are for use only with the:
Standard Specifications for Road and Bridge Construction, Section 606. (Adopted April 1, 2016)

ABC Polymer Industries
545 Elm Street
Helena, AL  35080
Phone: 205-620-9889
724-457-1177
Attn: Mr. R.C. Zellers
Producer/Supplier No. 6638-01
www.abcpolymerindustries.com
“FIBERFORCE 150”

BASF Corporation
(as manufactured by FabPro Polymers, Producer No. 6981-01)
23700 Chagrin Boulevard
Cleveland, OH  44122
Phone: 216-839-7500
Attn: Mr. Mark Piechuta
Supplier No. 4179-04
www.basf-admixtures.com
“MASTERFIBER M35”
“MASTERFIBER M70”
“MASTERFIBER M100”
“MASTERFIBER F70” (0.75 inch length only)
“MASTERFIBER F100” (0.75 inch length only)

ICF Concrete Additives
(as manufactured by William Barnet and Son, Producer No. 6909-01)
150 Mt. Bethel Road, Building 2
Warren, NJ  07059
Phone: 201-482-8032
Attn: Mr. Michael Cook
Supplier No. 6982-01
www.icfmercantile.com
“ICF-AC 50” (12 mm( ½”) and 19mm (¾”) length only)

ICF Concrete Additives
(as manufactured by RadiciFibras, Producer No. 6897-01)
150 Mt. Bethel Road, Building 2
Warren, NJ  07059
Phone: 201-482-8032
Attn: Mr. Michael Cook
Supplier No. 6982-01
www.icfmercantile.com
“ICF-AC 60” (12 mm( ½”) and 19mm (¾”) length only)

Continued to next page.
Material Code 43523

The materials listed on pages 3 and 4 of this qualified product list are for use only with the:

Standard Specifications for Road and Bridge Construction, Section 606. (Adopted April 1, 2016)

GCP Applied Technologies
(as manufactured by Bonar Nv,
Producer No. 6980-01)
62 Whittemore Drive
Cambridge, MA  02140-1692
Phone: 617-498-2639
Attn: Ms. Alla Cannon
Supplier No. 767-01
www.graceconstruction.com
“SINTA M2219”

GCP Applied Technologies
(as manufactured by Propex,
Producer No. 6312-02)
62 Whittemore Drive
Cambridge, MA  02140-1692
Phone: 617-498-2639
Attn: Ms. Alla Cannon
Supplier No. 767-01
www.graceconstruction.com
“SINTA F19”
“SINTA M3019”
A. Scope
The following guidelines are provided to clarify the submittal requirements and expedite the review process for approving synthetic fibers according to the Department’s Standard Specification for Road and Bridge Construction, Section 606 Concrete Gutter, Curb, Median, and Paved Ditch.

B. Procedure
When submitting synthetic fibers to the Department:

The Manufacturer shall provide the following to the Department:

- The specific product brand name,
- Name and address of the company extruding the fiber,
- Zip top bag containing a small representative sample of the submitted product,
- Safety Data Sheet,
- Technical Data Sheet,
- Acknowledgement by Company: If your company does not already have a product included on an IDOT QPL, please submit a signed copy of the company acknowledgement form with your product submittal,
- Contact person’s name, title, address, email address, and phone number,
- A letter stating the subject material will not be changed without prior written notification to IDOT, and
- A letter stating the material complies with the following requirements from the Special Provision for Synthetic Fibers in Concrete Gutter, Curb, Median, and Paved Ditch (BDE):

  Synthetic fibers shall be Type III according to ASTM C 1116. The synthetic fiber shall have a minimum length of 1/2 in. (13 mm) and a maximum length of 0.75 in. (19 mm).

The submittal information shall be sent to:

Melinda Winkelman
Illinois Department of Transportation
Bureau of Materials
126 East Ash Street
Springfield, IL  62704-4766

Any submittal provided without the above listed information will not be reviewed for approval. Any changes in the formulation outside the manufacturer’s original parameters will necessitate a new submittal.

The manufacturer will be notified when the review is complete. For questions regarding the testing and approval process, contact Melinda Winkelman at 217-782-0117.

C. Recertification
Annual recertification of all synthetic fibers is required. During the last quarter of the calendar year, a recertification letter will be sent to the manufacturer. The recertification paperwork is due January the following year. For example, the recertification letter is mailed November 2018 and due by mid January 2019.
Instructions for Acknowledgement by Company:
The owner, partner, or corporate officer shall complete the following and return a signed and dated copy with the product submittal or recertification.

_________ (Insert name of company) desires to obtain advance approval of materials to be supplied to Department of Transportation contractors as more fully described herein. I and _________ (Insert name of company) understand that the Department of Transportation reserves the right in its contracts to approve materials at the source of supply as provided in Article 106.01 of the Standard Specifications for Road and Bridge Construction. I and _________ (Insert name of company) further understand that approval of company supplied material pursuant to this request does not constitute a contract to supply material to the State of Illinois or any of its contractors, and that the Department of Transportation does not assure or guarantee that any materials approved hereunder will be supplied to the State or any of its contractors. In consideration of approval, I and _________ (Insert name of company) agree to the terms, conditions and performance standards of the Standard Specifications for Road and Bridge Construction.

Type of Company:  ☐ Individual  ☐ Partnership  ☐ Corporation

Company Name ________________________________________________________________

Printed Name __________________________________________________________________

Signature ______________________________________________________________________

Title __________________________________________________________________________

Business Address _______________________________________________________________

City/State/Zip Code _______________________________________________________________

Date of Signature _______________________________________________________________
A. Scope
The following guidelines are provided to clarify the submittal requirements and expedite the review process for approving synthetic fibers according to the Department’s Special Provision for Portland Cement Concrete Inlay or Overlay (Check Sheet #34).

B. Procedure
When submitting synthetic fibers to the Department:

First Phase of Submittal Process:
- The manufacturer shall select an Independent Laboratory accredited by the AASHTO Materials Reference Laboratory (AMRL) for Portland Cement Concrete (required methods in ASTM C 1077). The lab shall be equipped to perform the Illinois Modified ASTM C 1609 test method on a submitted synthetic fiber product.
- Prior to the Independent Laboratory testing, the laboratory name, material sources, and mix design shall be submitted to the Department for approval.

Second Phase of Submittal Process:
The Manufacturer shall provide the following to the Department:
- The specific product brand name,
- Independent laboratory test results which show the product meets Department specifications,
  - Residual strength ratio
  - The test report shall contain the length of fibers used for testing.
- Name and address of the company extruding the fiber,
- Zip top bag containing a small representative sample of the submitted product,
- Safety Data Sheet,
- Technical Data Sheet,
- Contact person’s name, title, address, email address, and phone number,
- A letter stating the subject material will not be changed without prior written notification to IDOT,
- A letter stating the material complies with the following requirements from the Special Provision for Portland Cement Concrete Inlay or Overlay (BDE):
  - Synthetic fibers shall be Type III according to ASTM C 1116. The synthetic fiber shall be a monofilament or bundled monofilament with a minimum length of 1.0 in. (25 mm) and a maximum length of 2 1/2 in. (63 mm), and shall have a maximum aspect ratio (length divided by the equivalent diameter of the fiber) of 150. The quantity of synthetic fiber(s) added to the concrete mixture shall be sufficient to have a residual strength ratio (R_{150,3}) of 20.0 percent according to Illinois Modified ASTM C 1609. The maximum dosage rate shall not exceed 5.0 lb/cu yd (3.0 kg/cu m), unless the manufacturer can demonstrate through a field demonstration that the concrete mixture will be workable and fiber clumping is not a problem as determined by the Engineer.
  - Acknowledgement by Company. If your company does not already have a product included on an IDOT QPL, please submit a signed copy of the company acknowledgement form with your product submittal.
Continued

The submittal information shall be sent to:

Melinda Winkelman
Illinois Department of Transportation
Bureau of Materials
126 East Ash Street
Springfield, IL  62704-4766

Any submittal provided without the above listed information will not be reviewed for approval. Any changes in the formulation outside the manufacturer's original parameters will necessitate a new submittal.

The manufacturer will be notified when the review is complete. For questions regarding the testing and approval process, contact Melinda Winkelman at 217-782-0117.

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Instructions for Acknowledgement by Company:
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__________ desires to obtain advance approval of materials to be supplied to Department of Transportation contractors as more fully described herein. I and ____________ understand that the Department of Transportation reserves the right in its contracts to approve materials at the source of supply as provided in Article 106.01 of the Standard Specifications for Road and Bridge Construction. I and ____________ further understand that approval of company supplied material pursuant to this request does not constitute a contract to supply material to the State of Illinois or any of its contractors, and that the Department of Transportation does not assure or guarantee that any materials approved hereunder will be supplied to the State or any of its contractors. In consideration of approval, I and ____________ agree to the terms, conditions and performance standards of the Standard Specifications for Road and Bridge Construction.

Type of Company:   ☐ Individual   ☐ Partnership   ☐ Corporation

Company Name ________________________________________________________________
Printed Name __________________________________________________________________
Signature ______________________________________________________________________
Title __________________________________________________________________________
Business Address _______________________________________________________________
City/State/Zip Code __________________________________________________________________
Date of Signature _______________________________________________________________