

44000

440.00

Designer Note: Include in contracts with partial depth patching. Discuss depth of patch and replacement lift thicknesses with Construction and Materials. If patches must remain open overnight, remove the paragraph saying they have to be opened the same day.

Fillings:

- * Total depth of patch.
- ** Number of lifts.
- *** Thickness of lifts.

PARTIAL DEPTH PATCHING

Effective April 26, 2013

This work shall consist of partial depth patching of the existing pavement structure and replacement with Hot-Mix Asphalt (HMA) material at the locations shown in the plans or as directed by the Engineer. This work will be performed before completion of the cold milling operation and prior to the placement of the HMA overlay.

This work shall include all labor, equipment, and materials necessary to remove the existing HMA overlay to a depth of (____)"*. The removal shall be performed with a cold milling machine of sufficient size and weight to remove the existing HMA. The milling machine must be operated longitudinally with the flow of traffic and will not be permitted to cut transversely across the lane. Disposal of waste materials for the work described herein shall be in accordance with Article 202.03 of the Standard Specifications. After cold milling the patch, all loose material shall be removed and the area air-blast cleaned to the satisfaction of the Engineer. Replacement HMA material shall be as shown in the Mixture Requirements Table in the plans.

Prior to placement of the HMA material, the bottom and sides of the patch shall be primed in accordance with Article 406.05 of the Standard Specifications using an SS-1h or SS-1hP bituminous material. The prime shall be applied at a residual rate of 0.05 gal/s.y. by means of a mechanical distributor, and shall be placed on all surfaces of the milled trench.

The HMA material shall be placed in (____)**(____)"*** inch lifts and shall match the elevation of the surrounding pavement after final compaction. Bumps greater than ¼" left after compaction shall be removed.

The HMA mixture and density control limits shall conform to Article 1030 of the Standard Specifications. Compaction shall be accomplished using a vibrating roller that conforms to the applicable sections of Article 1101.01 of the Standard Specifications.

The Contractor shall fill all patches with the HMA material in the same day they are milled. No open patches will be allowed to remain overnight.

The patch will be measured for payment in place, and the area computed in Square Yards. The limits will be the area of the patch that measures at least (____)"* in depth, and shall not include the rounded transition at the beginning and end of the patch.

Basis of Payment: Partial depth removal of the pavement will be paid for at the contract unit price per Square Yard for PARTIAL DEPTH REMOVAL (____)"*. The bituminous concrete

placed in the partial depth patches will be paid for at the contract unit price per Ton for PARTIAL DEPTH PATCHING.