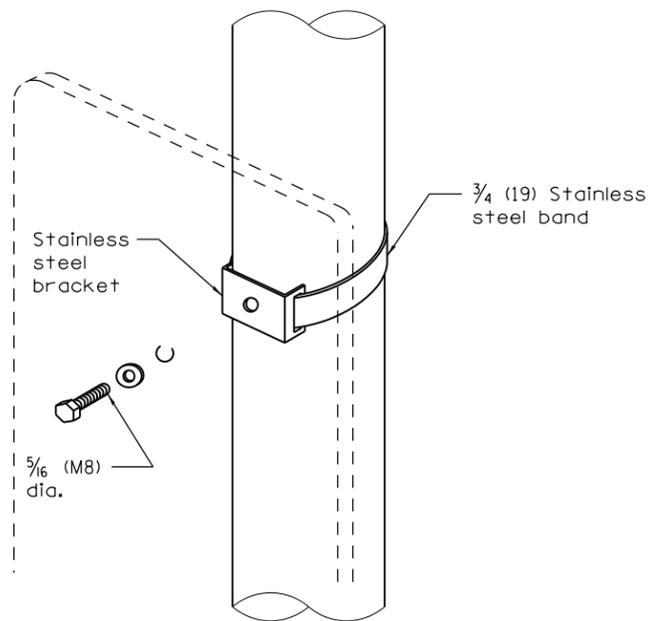
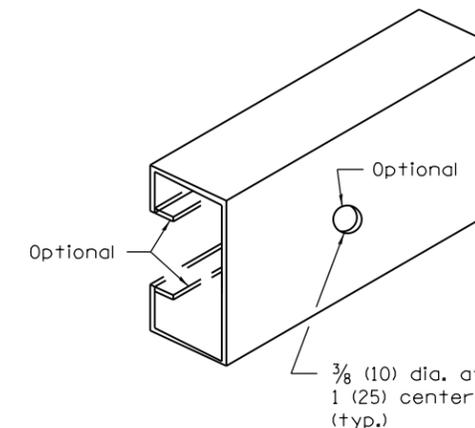
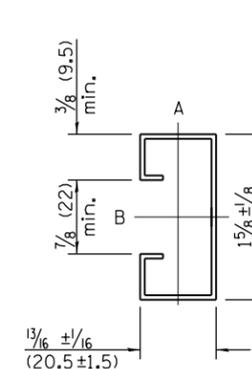


Sign panel 36 (900) wide or less

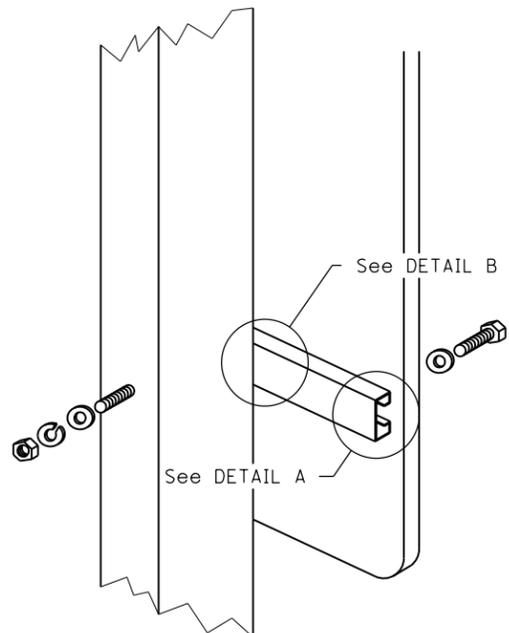


Sign panel 36 (900) wide or less

Section modulus (minimum)	Axis A	Axis B
Steel	0.050 in. ³ (819 mm ³)	0.105 in. ³ (1720 mm ³)
Aluminum	0.150 in. ³ (2458 mm ³)	0.315 in. ³ (5162 mm ³)

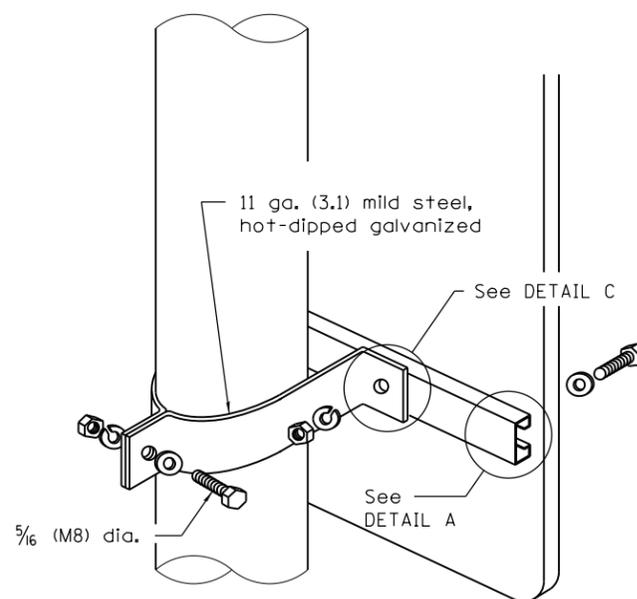


SUPPORTING CHANNEL DETAILS



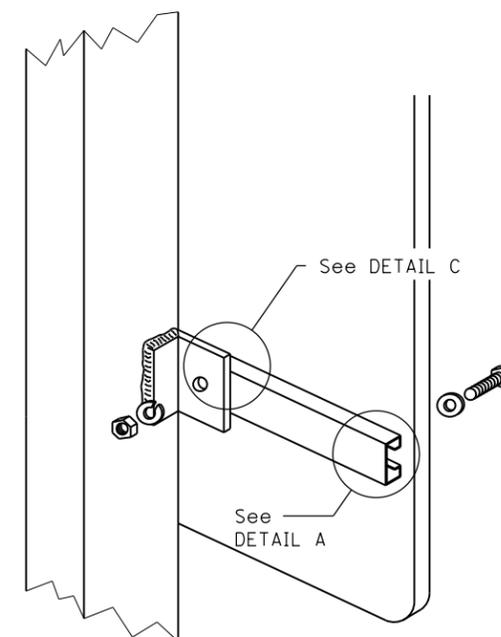
Sign panel over 36 (900) wide

WOOD OR TELESCOPING STEEL POSTS



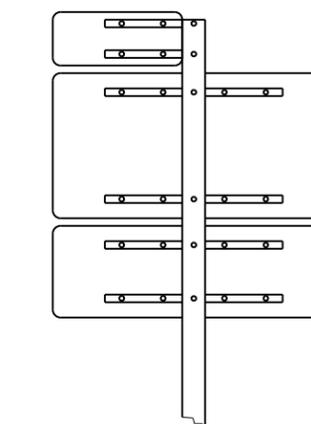
Sign panel over 36 (900) wide

LIGHT OR SIGNAL STANDARDS

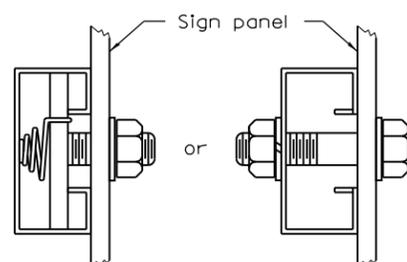


BREAKAWAY STEEL TUBING POSTS

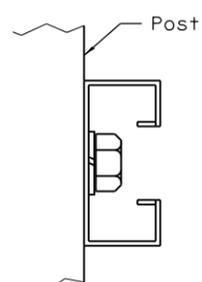
(All sign panel sizes)



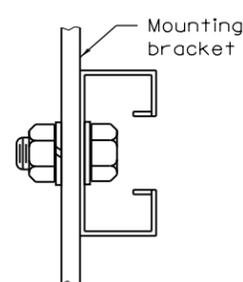
ROUTE MARKER ASSEMBLY



DETAIL A



DETAIL B



DETAIL C

All dimensions are in inches (millimeters) unless otherwise shown.

DATE	REVISIONS
1-1-09	Switched units to English (metric).
1-1-97	Renum. Standard 2319-6.

SIGN PANEL MOUNTING DETAILS

STANDARD 720001-01

Illinois Department of Transportation

APPROVED January 1, 2009
Joe Hill
 ENGINEER OF OPERATIONS

APPROVED January 1, 2009
Ken E. Han
 ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97