½ (13) Dia. tapped holes for bolting down grate, four places.

⅜ (14) Dia. holes for grate alignment, two places.

One gusset shown each side, two permitted.

¾ (15) Dia. stainless steel bolts with washers, through counter bored holes or slots, four places.

All dimensions are in inches (millimeters) unless otherwise shown.

Type 20

Revised dimensions of frame.

Removed "safety bar" from frame.

DATE

REVISIONS

1-1-21

1-1-15

1-1-97

ILLINOIS DEPARTMENT OF TRANSPORTATION

ENGINEER OF POLICY AND PROCEDURES

APPROVED

ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED

PASSED

REVISIONS

DATE

1-1-21

1-1-15

STANDARD 604071-06

FRAME AND GRATE

TYPE 20