



Illinois Department of Transportation

Office of Highways Project Implementation / Bureau of Construction
2300 South Dirksen Parkway / Springfield, Illinois 62764

Subject:
Material Allowance for
Unfabricated Structural
Steel

CONSTRUCTION MEMORANDUM NO. 91

Effective: October 22, 2020

Expires: Indefinite

A material allowance may be provided for unfabricated structural steel when applicable conditions outlined in Construction Manual Section 109.07-2 and below are satisfied. Unfabricated structural steel as used in this context means steel products that have been processed by a steel mill into plates, sheets, or shapes of standard mill dimensions.

- I) The Contractor has provided the Engineer an itemized invoice from the steel mill listing the steel for which reimbursement is requested.
- II) The Contractor has provided the Engineer with copies of the required steel mill certifications including:
 1. Mill name and address
 2. Origin of steel
 3. Type & grade
 4. Heat number
 5. Date shipped
 6. Melted, made and manufactured in the USA
 7. Certified Mill Test Report
- III) The Contractor has provided the Engineer with an acceptable storage location. (Typically, it is expected this will be a location controlled by the steel fabricator.) When the unfabricated steel is to be stored at an acceptable location other than the project/contract site, the steel must be properly stored and available for inspection by the Department anytime during working hours. The steel shall also be adequately set apart from other material and clearly identified for use on an Illinois Department of Transportation project with the contract or structure number.

A handwritten signature in black ink that reads "Tim Kell".

Tim Kell, P.E.
Engineer of Construction