



Illinois Department of Transportation

Memorandum

To: Regional Engineers
From: Omer M. Osman *Omer M. Osman*
Subject: Special Provision for Longitudinal Joint and Crack Patching
Date: January 8, 2016

This special provision was developed by the Bureau of Construction, at the request of Industry, to standardize the work of repairing longitudinal joints and cracks with a partial depth patch. This special provision has been revised to fit with the 2016 Standard Specifications.

This special provision should be inserted into contracts involving longitudinal partial depth patching.

The districts should include the BDE Check Sheet marked with the applicable special provisions for the April 22, 2016 and subsequent lettings. The Project Development and Implementation Section will include a copy in the contract.

This special provision will be available on the transfer directory January 8, 2016.

80336m

LONGITUDINAL JOINT AND CRACK PATCHING (BDE)

Effective: April 1, 2014

Revised: April 1, 2016

Description. This work shall consist of partial depth removal of the existing portland cement concrete pavement or hot-mix asphalt (HMA) pavement and replacement with HMA.

Materials. Materials shall be according to the following Articles/Sections of the Standard Specifications.

| Item | Article/Section |
|---|-----------------|
| (a) Bituminous Material for Tack Coat | 406.02 |
| (b) Hot-Mix Asphalt (Note 1) | 1030 |

Note 1. If the patch is going to be resurfaced, the HMA for partial depth patches shall be a surface mixture of the same type as the proposed resurfacing or as approved by the Engineer. If the patch is not going to be resurfaced, the mix shall be as shown on the plans.

Equipment. Equipment shall be according to the following Articles/Sections of the Standard Specifications.

| Item | Article/Section |
|--|-----------------|
| (a) Self-Propelled Milling Machine | 1101.16 |
| (b) Concrete Saw | 442.03(d) |
| (c) Wheel Saw | 442.03(e) |
| (d) Rollers | 442.03 |
| (e) Mechanical Sweeper | 1101.03 |
| (f) Air Equipment (Note 1) | |

Note 1. The air equipment shall be capable of supplying compressed air at a minimum pressure 100 psi (690 kPa) and shall have sufficient flow rate to remove all disturbed pavement debris. The equipment shall also be according to ASTM D 4285.

CONSTRUCTION REQUIREMENTS

General. The patch width shall be 2 ft (600 mm), the length shall be a minimum of 10 ft (3 m), and the depth as shown on the plans.

Partial Depth Removal. Partial depth removal of the pavement shall be accomplished by the use of a milling machine and/or the wheel saw. The patch area shall be cleaned by air equipment or mechanical sweeper and all disturbed pavement debris and any loose or unsound concrete shall be removed. Materials resulting from the removal shall be disposed of according to Article 202.03 of the Standard Specifications.

Exposed reinforcement shall be removed back to the point where the steel is in contact with sound concrete. Where high steel is encountered, the depth of the patch may be reduced as directed by the Engineer.

Replacement with HMA. Bituminous tack coat shall be applied to the exposed pavement according to Article 406.05(b) of the Standard Specifications.

The prepared patch shall be filled with HMA surface course with a maximum lift thickness of 3 in. (75 mm). Where more than one lift is needed, the top lift shall be a minimum of 2 in. (50 mm) thick. The HMA mixtures and density control limits shall conform to Article 1030 of the Standard Specifications.

Patch Maintenance. Patches opened to traffic which are high or become rough by rutting, shoving, or heaving shall be corrected by trimming off high areas and/or filling depressions. Filled areas shall be rolled again.

Method of Measurement. Partial depth removal of the pavement will be measured for payment in feet (meters) along the center of the removed pavement.

HMA for longitudinal partial depth patching will be measured for payment in tons (metric tons) according to Article 406.13 of the Standard Specifications.

Basis of Payment. Partial depth removal of the pavement will be paid for at the contract unit price per foot (meter) for LONGITUDINAL PARTIAL DEPTH REMOVAL, of the thickness specified.

HMA for longitudinal partial depth patching will be paid for at the contract unit price for ton (metric ton) for LONGITUDINAL PARTIAL DEPTH PATCHING.

80336