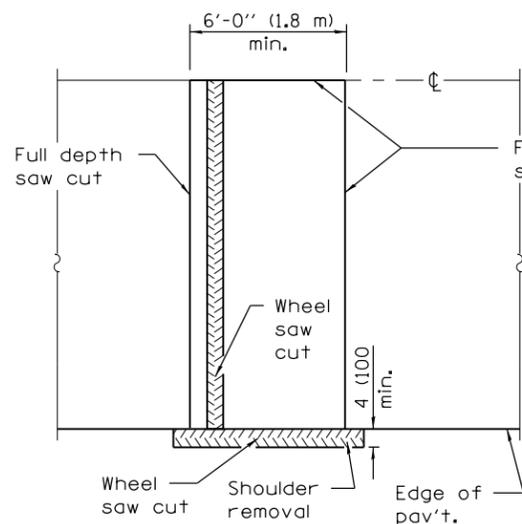


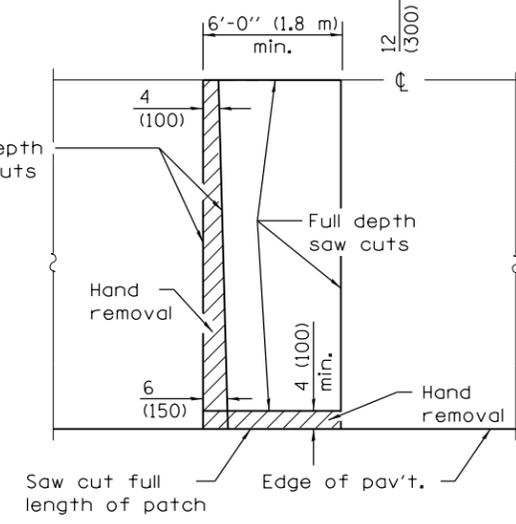
PAVEMENT SAWING DETAIL

(HMA SHOULDER)



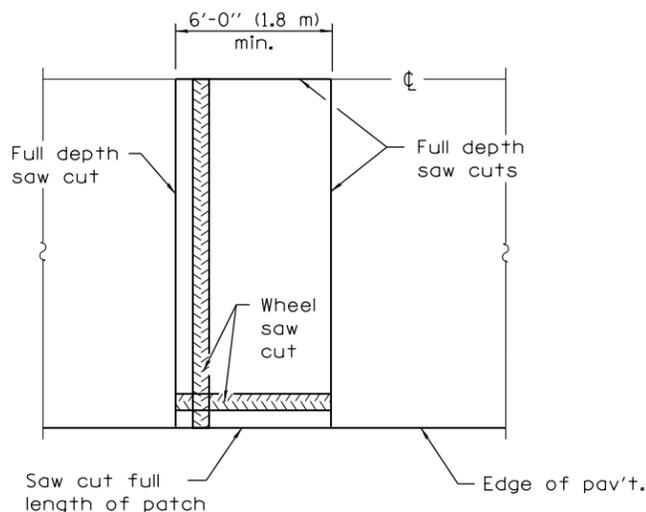
ALTERNATE SAWING DETAIL

(HMA SHOULDER)



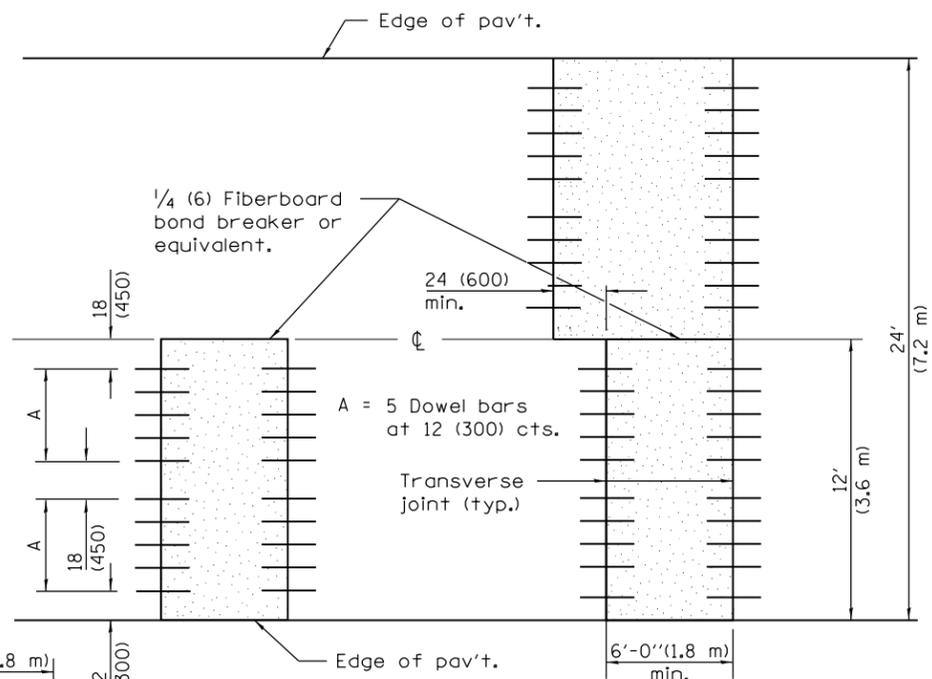
PAVEMENT SAWING DETAIL

(PCC SHOULDER)

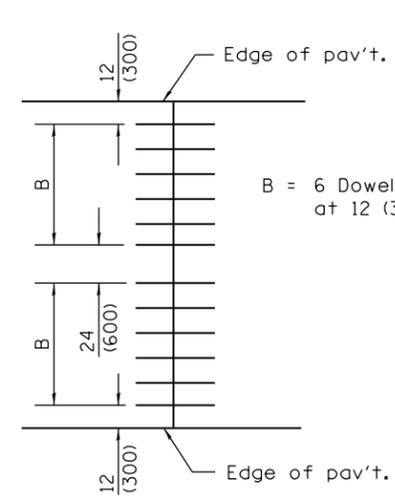


ALTERNATE SAWING DETAIL

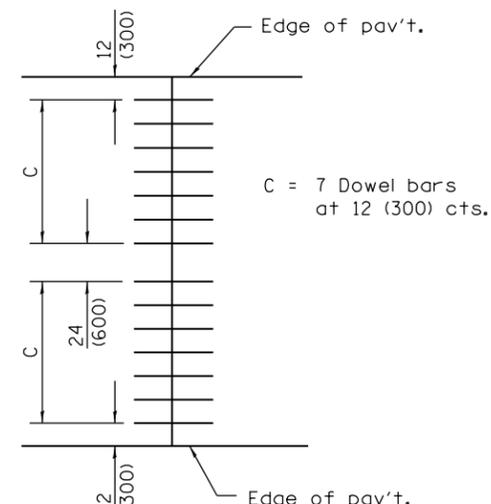
(PCC SHOULDER)



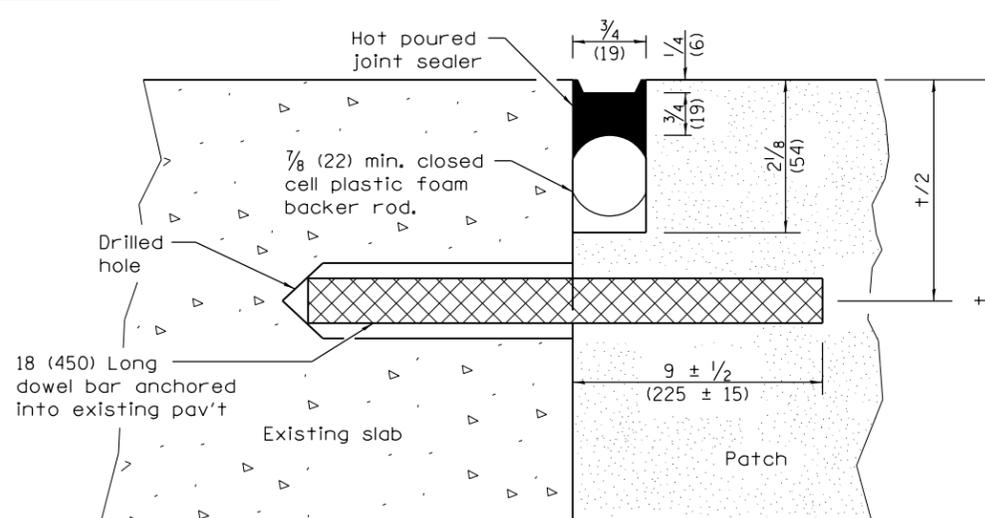
12' (3.6 m) WIDE LANES



14' (4.2 m) WIDE RAMP

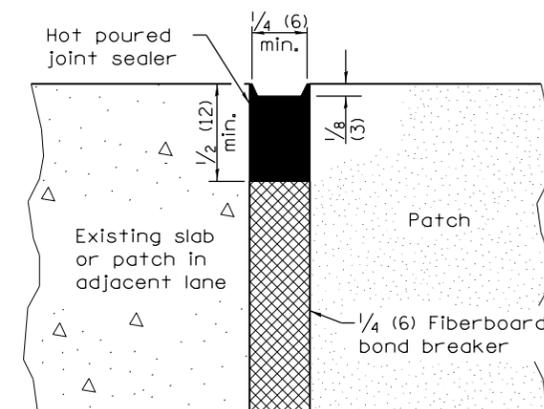


16' (4.8 m) WIDE RAMP



TRANSVERSE JOINT

DOWEL BAR TABLE		
PAVEMENT THICKNESS	DOWEL BAR DIAMETER	HOLE DIAMETER
8 (200) or greater	1 1/2 (38)	1 5/8 (41)
7 (180) thru 7.99 (199)	1 1/4 (32)	1 3/8 (35)
Less than 7 (180)	1 (25)	1 1/8 (29)



CENTERLINE JOINT

GENERAL NOTES

The transverse joints for Class B patches shall align with joints or cracks in the adjacent lane whenever possible.

See Standard 420701 for details of pavement fabric.

All dimensions are in inches (millimeters) unless otherwise shown.

DATE	REVISIONS
1-1-08	Switched units to English (metric).
1-1-07	Revised General Notes.

CLASS B PATCHES

(Sheet 1 of 2)

STANDARD 442101-07

Illinois Department of Transportation

PASSED January 1, 2008

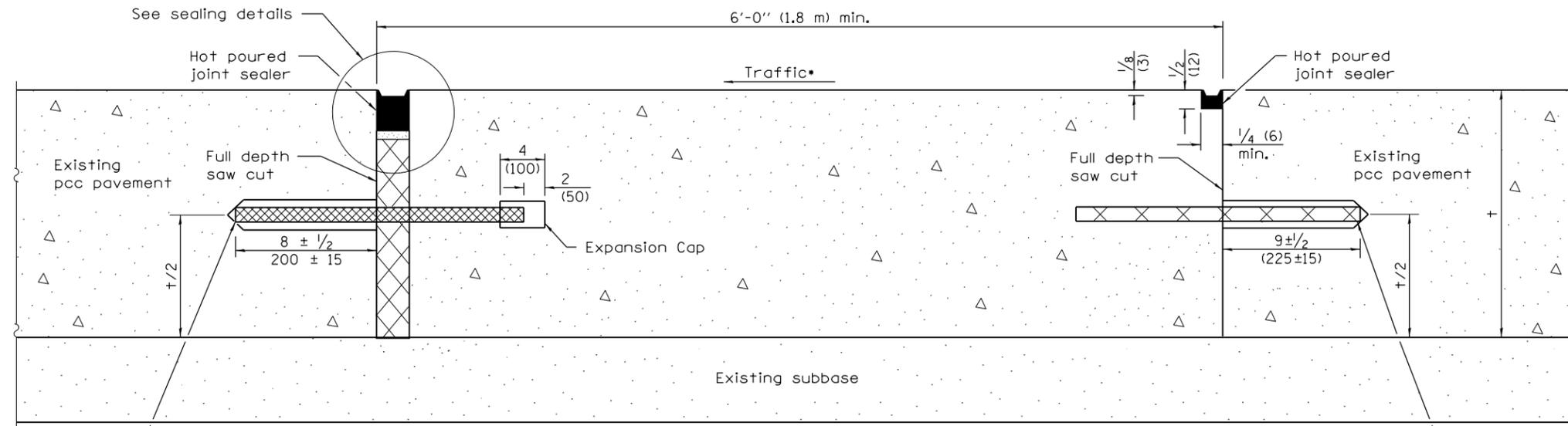
ENGINEER OF POLICY AND PROCEDURES

APPROVED January 1, 2008

ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97

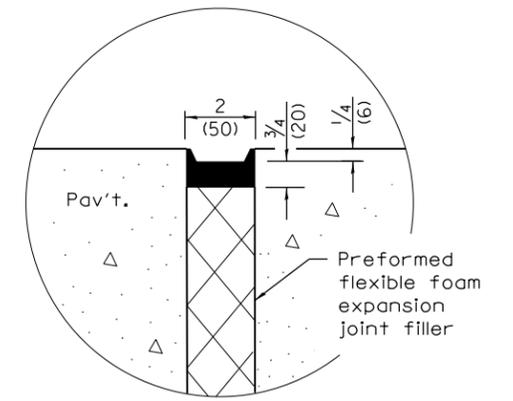
TRANSVERSE EXPANSION JOINTS



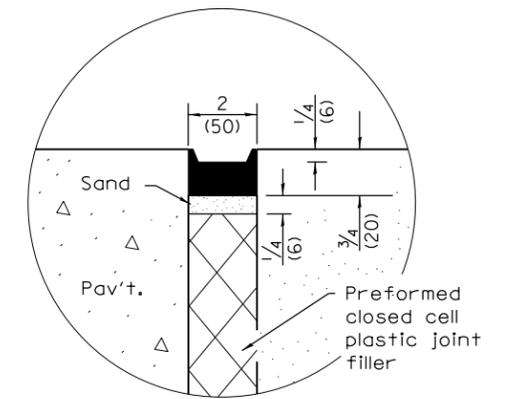
18 (450) Long dowel bars anchored into existing pavement at 12 (300) cts.

METHOD I
(Without Resurfacing)

No. 10x18 (No. 32x450) Tie bars anchored into existing pavement at 12 (300) cts.



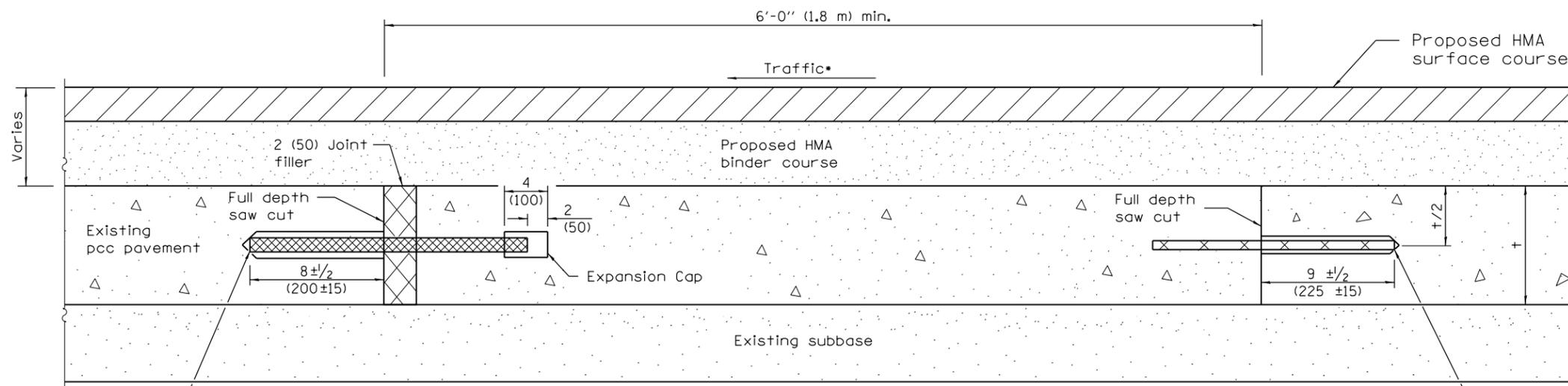
SEALING DETAIL



SEALING DETAIL

NOTE

- When re-establishing a transverse expansion joint on a two-lane, two-way road, reverse the orientation of the dowel bars with respect to traffic for one of the patches such that the joint will be continuous across both lanes.



18 (450) Long dowel bars anchored into existing pavement at 12 (300) cts.

METHOD II
(With Resurfacing)

No. 10x18 (No. 32x450) Tie bars anchored into existing pavement at 12 (300) cts.

Illinois Department of Transportation

PASSED January 1, 2008
[Signature]
ENGINEER OF POLICY AND PROCEDURES

APPROVED January 1, 2008
[Signature]
ENGINEER OF DESIGN AND ENVIRONMENT

ISSUED 1-1-97

CLASS B PATCHES

(Sheet 2 of 2)

STANDARD 442101-07