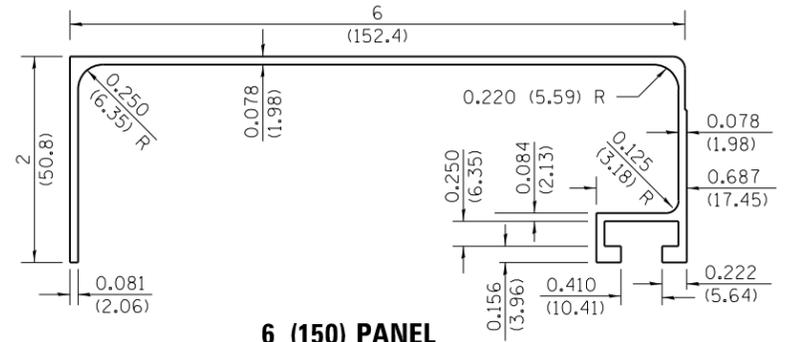
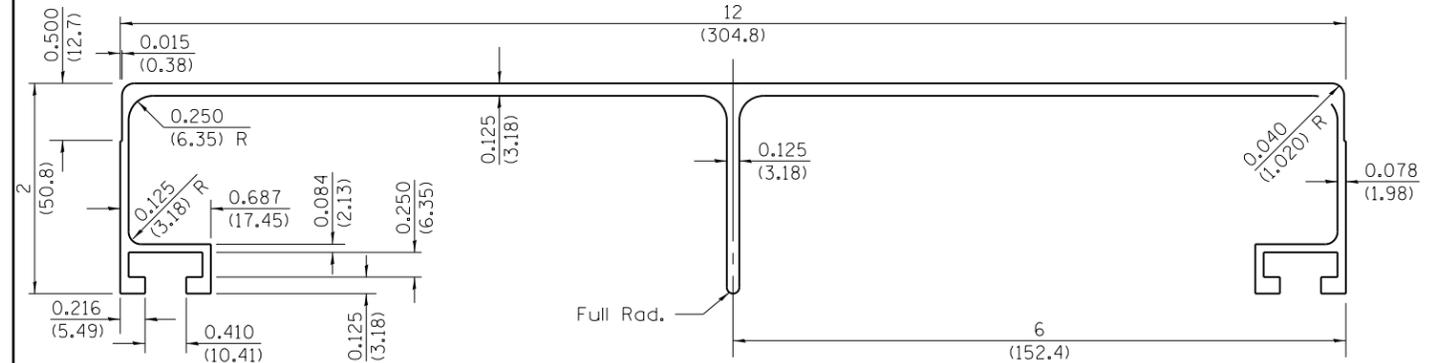


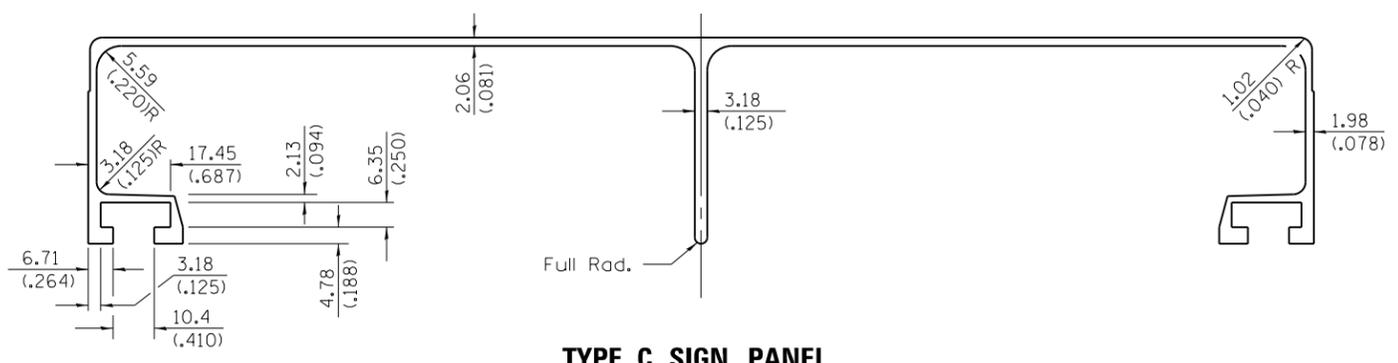
FACE OF SIGN PANEL



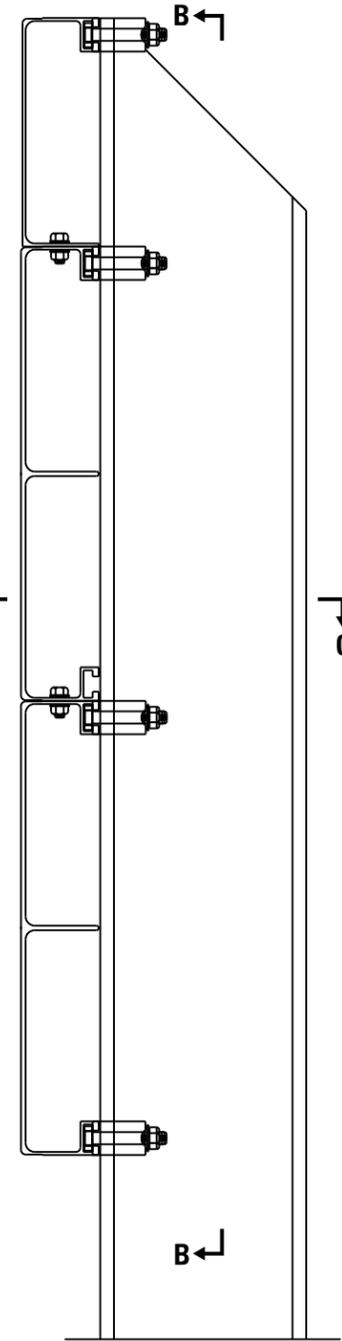
6 (150) PANEL



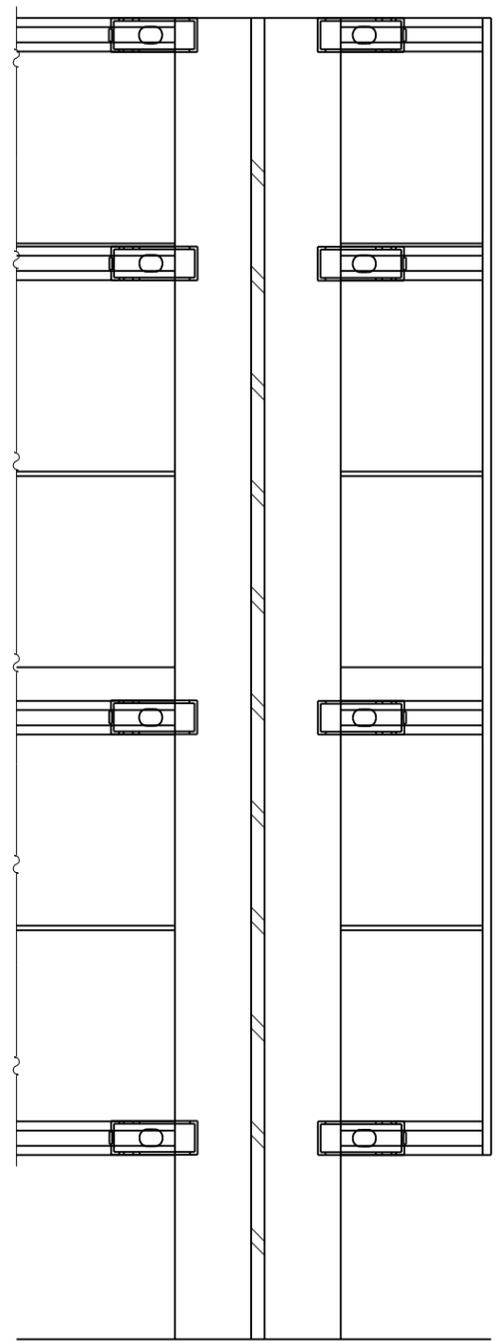
TYPE B SIGN PANEL



TYPE C SIGN PANEL

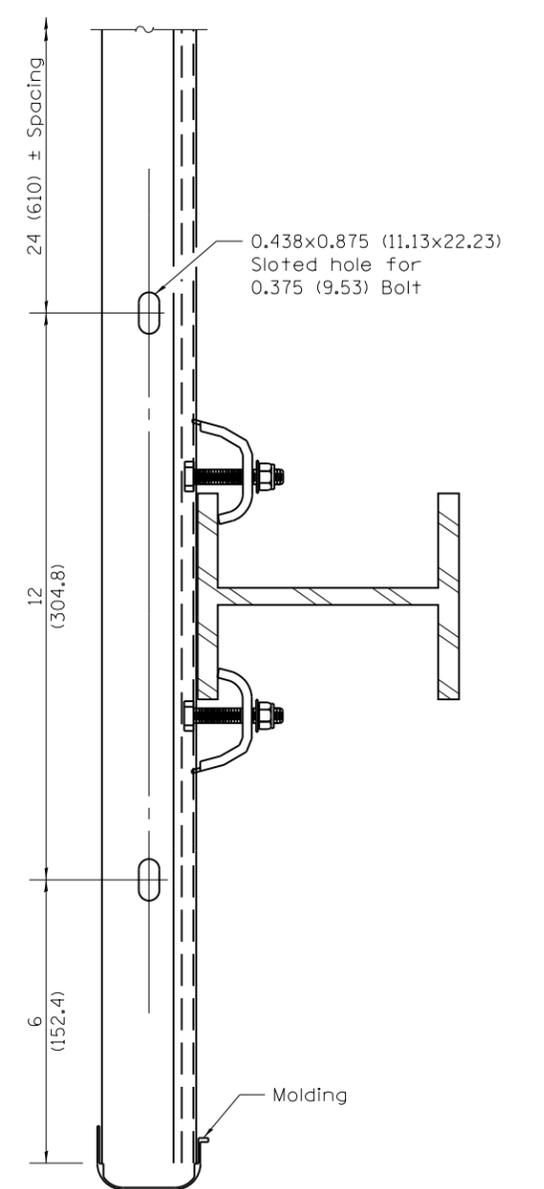


SECTION A-A

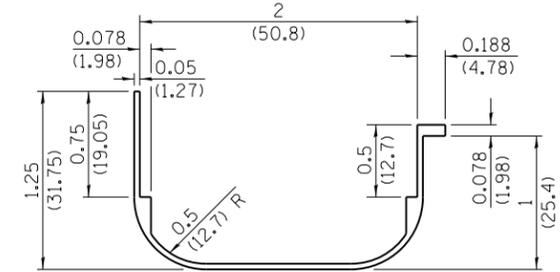


SECTION B-B

(Provide two post clips top and bottom. Alternate at interior panel joints on ground-mounted signs, and provide two clips at all panel joints on over-head mounted signs.)



SECTION C-C
(w/o panel bolts)



SIGN MOLDING

(Color shall match sign facematerial. To be riveted to sign panel at 24 (600) O.C.)

All dimensions are in inches (millimeters) unless otherwise shown.

Illinois Department of Transportation

APPROVED January 1, 2009

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ISSUED 1-1-00

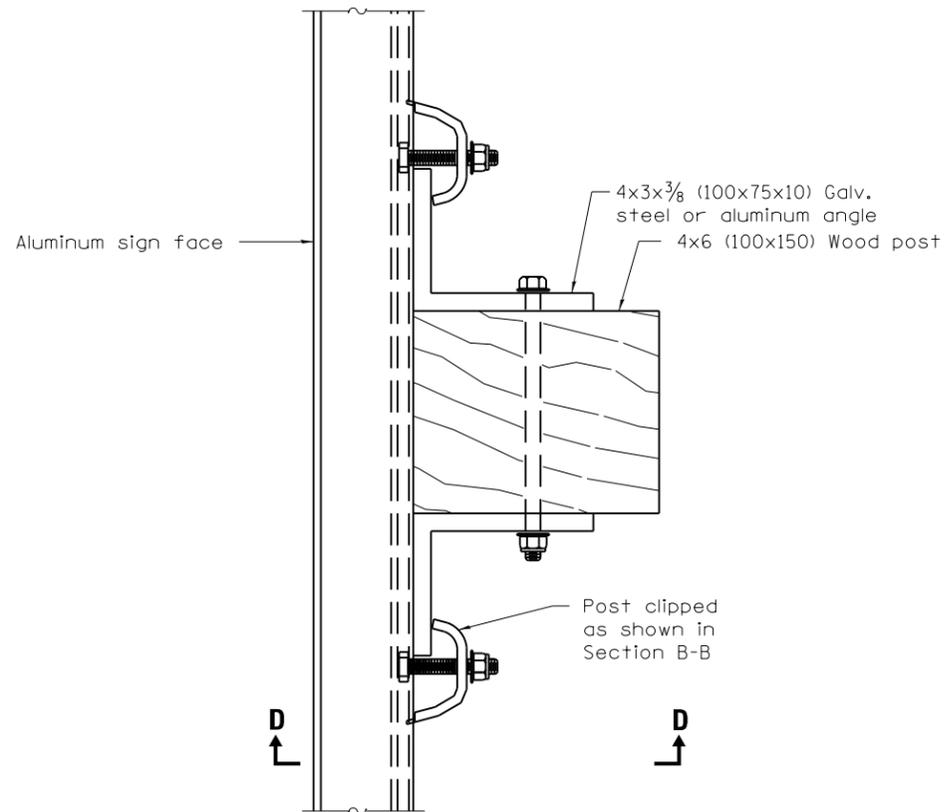
DATE	REVISIONS
1-1-09	Added aluminum clip.
	Switched units to English (metric).
1-1-03	Revised stainless steel clip design, and
	minor changes.

SIGN PANELS

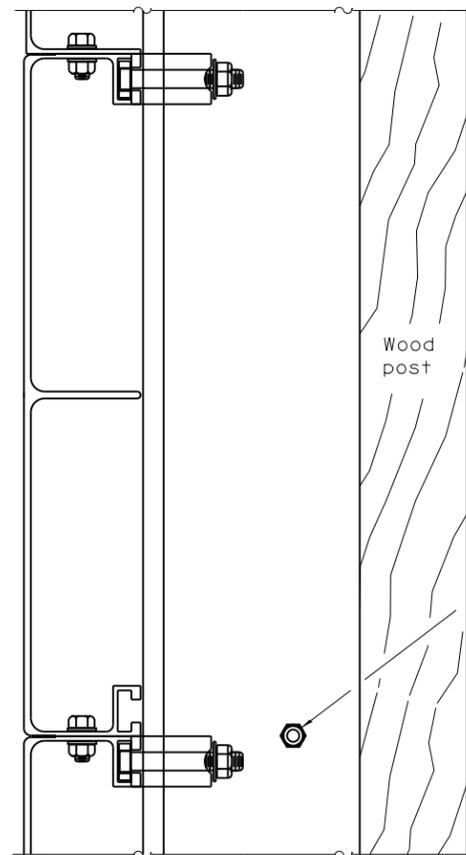
EXTRUDED ALUMINUM TYPE

(Sheet 1 of 2)

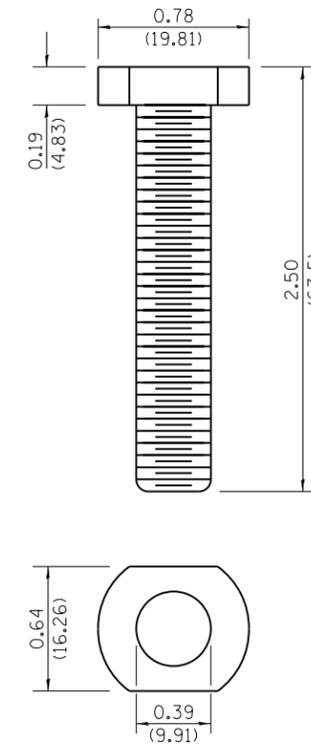
STANDARD 720021-02



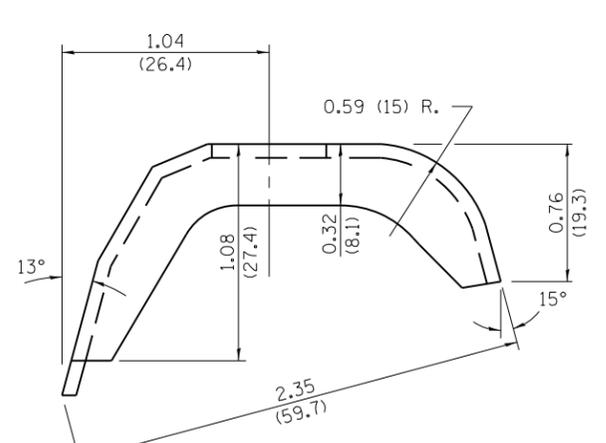
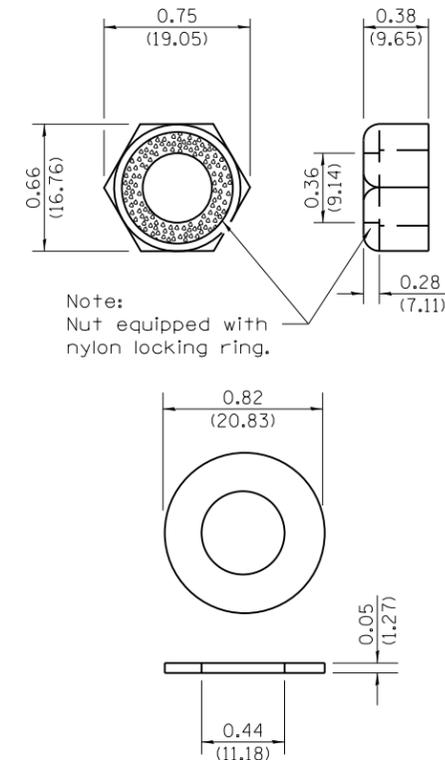
SIGN PANEL ATTACHMENT TO WOOD POST



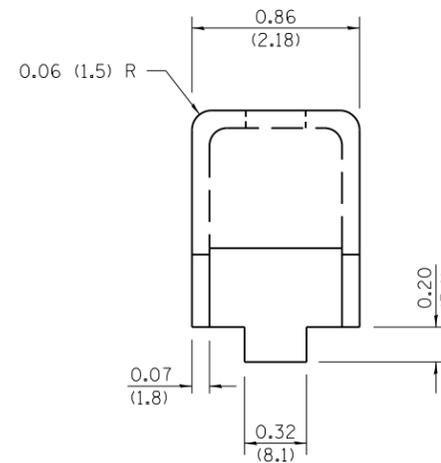
SECTION D-D



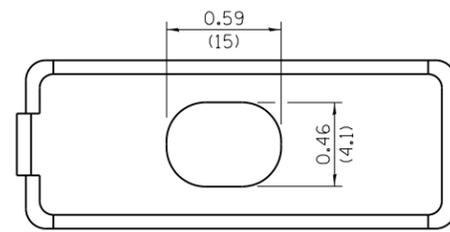
STAINLESS STEEL CLIP NUT, BOLT AND WASHER ASSEMBLY



ELEVATION VIEW

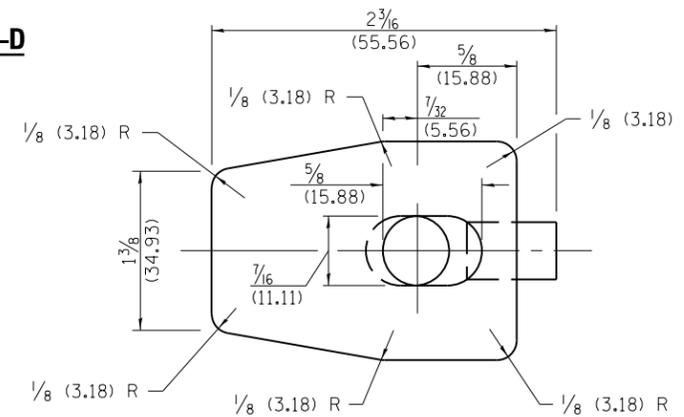


END VIEW

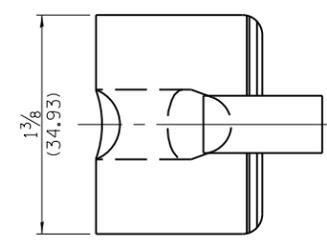


PLAN VIEW

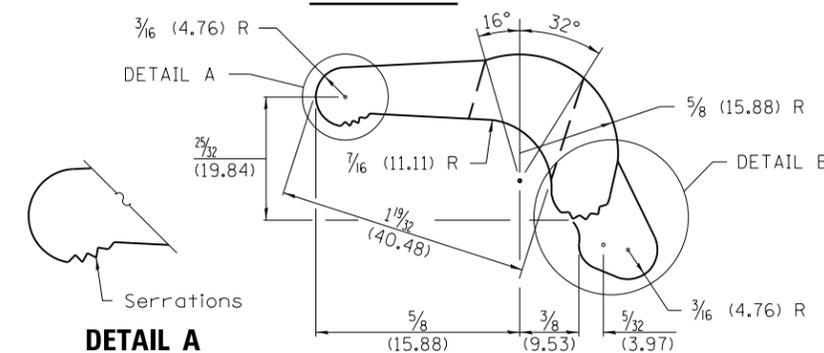
STAINLESS STEEL CLIP



PLAN VIEW



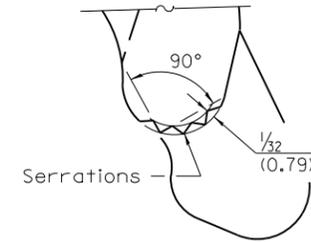
END VIEW



ELEVATION VIEW



DETAIL A
(Enlarged view of serrations)



DETAIL B
(Enlarged detail of serrations)

ALUMINUM CLIP

SIGN PANELS EXTRUDED ALUMINUM TYPE

(Sheet 2 of 2)

STANDARD 720021-02

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